CFS OEWG-Nutrition #2 Date: 10 February 2017 Time: 9:30-12:30

Location: German Room (FAO HQ)

Webcast: <a href="http://www.fao.org/webcast/home/en/item/4234/icode/">http://www.fao.org/webcast/home/en/item/4234/icode/</a>

## **Draft Meeting Agenda**

- 1- Welcome by the OEWG Chair (for information)
- 2- Presentation of the draft Decade of Action on Nutrition ("Nutrition Decade") Work Programme by FAO and WHO (for information and discussion)
- 3- Identifying CFS potential contributions to the Nutrition Decade Work Programme, for submission to CFS 44 Plenary (for discussion)
- 4- Update: First intersessional event on Nutrition on "Investments for healthy food systems" (for information and discussion)
- 5- Theme of Second intersessional event on Nutrition (for discussion and agreement)
- 6- Preparing the "Lessons learned and good practices on nutrition" CFS 44 session (for discussion and agreement)

## Background documents:

- Draft Meeting Agenda (document 2017/02/10/00)
- Draft Work Programme for the UN Decade of Action on Nutrition, 2016-2025 (document 2017/02/10/01)
- Draft "CFS contribution to the United Nations Decade of Action on Nutrition 2016-025" (document 2017/02/10/02)
- Concept note first intersessional event on Nutrition on "Investments for healthy food systems" (document 2017/02/10/03)
- Summary of submissions received for the theme of the of Second intersessional event on Nutrition (document 2017/02/10/04)
- Preparation and organization of the CFS 44 Lesson and good practice sharing session (document 2017/02/10/05)