

## **Provisional Agenda**

Doc No: BurAG/2023/09/11/00\_Rev.1

11 September 2023, 9.30-12.30 Hybrid meeting (German Room + Zoom platform)

## CFS Bureau and Advisory Group Meeting

	Thematic Segment (9.30-9.45)		Item Type
Α	Presentation of the outcomes of the Second	BurAG/2023/09/11/A	For information
	Global Parliamentary Summit against Hunger		
	and Malnutrition		

	Item	Document No	Item Type
1	CFS 51 Preparation Update	BurAG/2023/05/23/02/Rev.3	For discussion
2	CFS Inequalities – Draft Workplan	BurAG/2023/09/11/02	For discussion and Bureau decision
3	Preliminary discussion on CFS in-depth debate on enhanced efforts to increase awareness, ownership, use and usefulness of CFS policy outcomes	BurAG/2023/09/11/03	For discussion
	Strengthening the participation of key stakeholders at CFS: Parliamentarians, Local Authorities, and the UN Decade on Family Farming.		For discussion
	Concluding the "Implications of the UNFSS on the CFS" reflection process	BurAG/2023/09/11/05	For discussion
6	CFS Advisory Group Reporting Exercise	BurAG/2023/05/23/03	For discussion
7	Any Other Business		