

## Provisional Agenda

Doc No: BurAG/2024/09/24/00

24 September 2024, 9.00-12.30 Hybrid meeting (Lebanon Room + Zoom platform)

## CFS Bureau and Advisory Group Meeting

	Item	Document No	Item Type
1	CFS 52 Preparation update	BurAG/2024/05/29/02c/Rev.2	For discussion
2	Strengthening Coordinated Policy Responses to the Food Crisis – The State of Food Security and Nutrition in the World 2024 – Draft Conclusions	BurAG/2024/09/23/02	For discussion and Bureau decision
3	Collaborative governance for coordinated policy responses to emerging global food crises towards sustainable agriculture and food system transformation		For discussion
4	Promoting Food Security and Nutrition Across the Rural-Urban Continuum: Strengthening Urban and Peri-urban Food Systems to Achieve Food Security and Nutrition in the context of Urbanization and Rural Transformation - Draft Workplan	BurAG/2024/09/23/04	For discussion and Bureau decision
5	CFS budget update	BurAG/2024/09/23/05	For discussion
6	CFS Calendar - Potential dates for 2025		For information
7	Any Other Business		