

New concepts and approaches in forest bioeconomy: extractives, innovative materials, biorefineries

Florian Zikeli, PhD
UNITUS Viterbo, DIBAF

Outline:

Energy sustainability politics

Biorefineries

Wood – ultrastructure and components

Lignin

Lignin nanotechnology

REUTERS



Decarbonizing the world economy will require renewable energy generation from vast solar farms, such as this one in Nevada.

Three years to safeguard our climate

Christiana Figueres and colleagues set out a six-point plan for turning the tide of the world's carbon dioxide by 2020.

The year **2020** is crucially important:

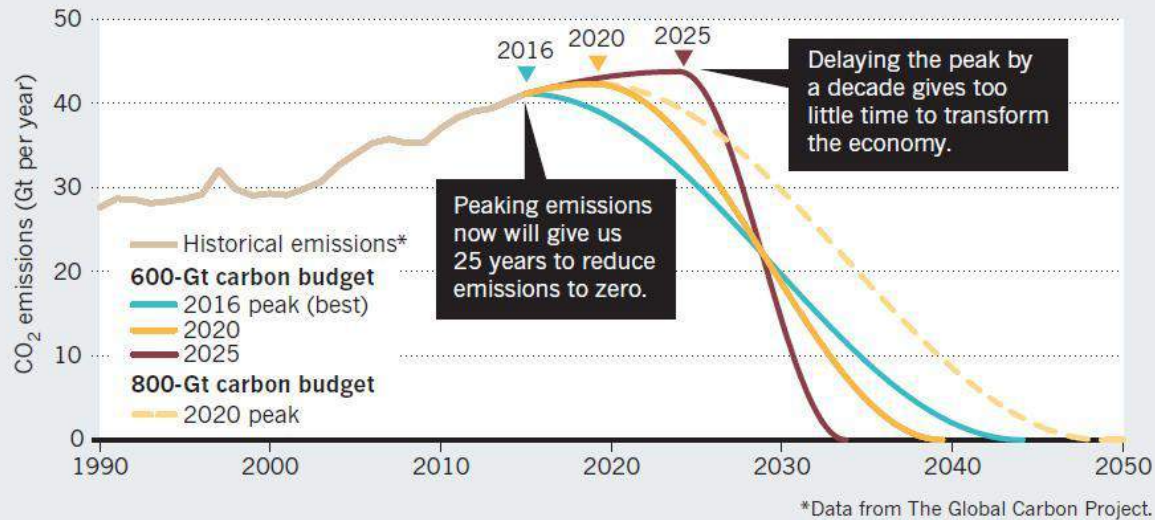
if carbon dioxide emissions continue to rise after 2020 or remain at the same rate, the temperature goals of the 2015 Paris climate agreement become nearly unreachable!

meaning a **dangerous temperature rise** of the planet by more than **1.5-2%**!

SOURCES: STEFAN RAHMSTORF/GLOBAL CARBON PROJECT; [HTTP://GO.NATURE.COM/2RCFCRU](http://go.nature.com/2RCFCRU)

CARBON CRUNCH

There is a mean budget of around 600 gigatonnes (Gt) of carbon dioxide left to emit before the planet warms dangerously, by more than 1.5–2°C. Stretching the budget to 800 Gt buys another 10 years, but at a greater risk of exceeding the temperature limit.



For the past three years, worldwide CO₂ emissions from fossil fuels have stayed flat, while the global economy and GDP of major developed countries have grown!

US: emissions decrease by 3%. GDP growth 1.6%

China: emissions decrease by 1%, GDP growth by 6.7%

Signs of a **change in the feedstock selection** for energy generation towards **carbon free renewables!**

Examples of investments in the renewables energy sector:

- EU:**
- **Wind** and **solar** made up more than **3/4** of **new energy capacity** installed
 - **coal** demand was **reduced by 10%**
- China:**
- 2/3 of the 5.4% extra demand for electricity in 2016 were supplied by carbon-free energy resources, mostly by **hydropower** and **wind**
- US:**
- almost 2/3 of the **electricity-generating capacity** installed was based on **renewables**

6 MILESTONES BY 2020

TO MEET SDGS BY 2030



2050 : NET ZERO

1

ENERGY



Renewables outcompete fossil fuels as new electricity sources worldwide.

2

INFRASTRUCTURE



Cities and states are implementing policies and regulations with the aim to fully decarbonize buildings and infrastructure by 2050.

3

TRANSPORT



Zero emission transport is the preferred form of all new mobility in the world's major cities and transport routes.

4

LAND USE



Large-scale deforestation is replaced with large-scale land restoration and agriculture shifts to earth friendly practices.

5

INDUSTRY



Heavy industry - including iron & steel, cement, chemicals and oil & gas - commits to being Paris compliant.

6

FINANCE



Investment in climate action is beyond USD \$1 trillion per year and all financial institutions have a disclosed transition strategy.

New bioinfrastructures for the bioeconomy

Pulp Mill Today



Pulp, Energy;
e.g. UPM Fray Bentos,
Uruguay: 8% of the Uruguayan
thermal energy supply

340 M€/year

Bioproduct Mill Tomorrow

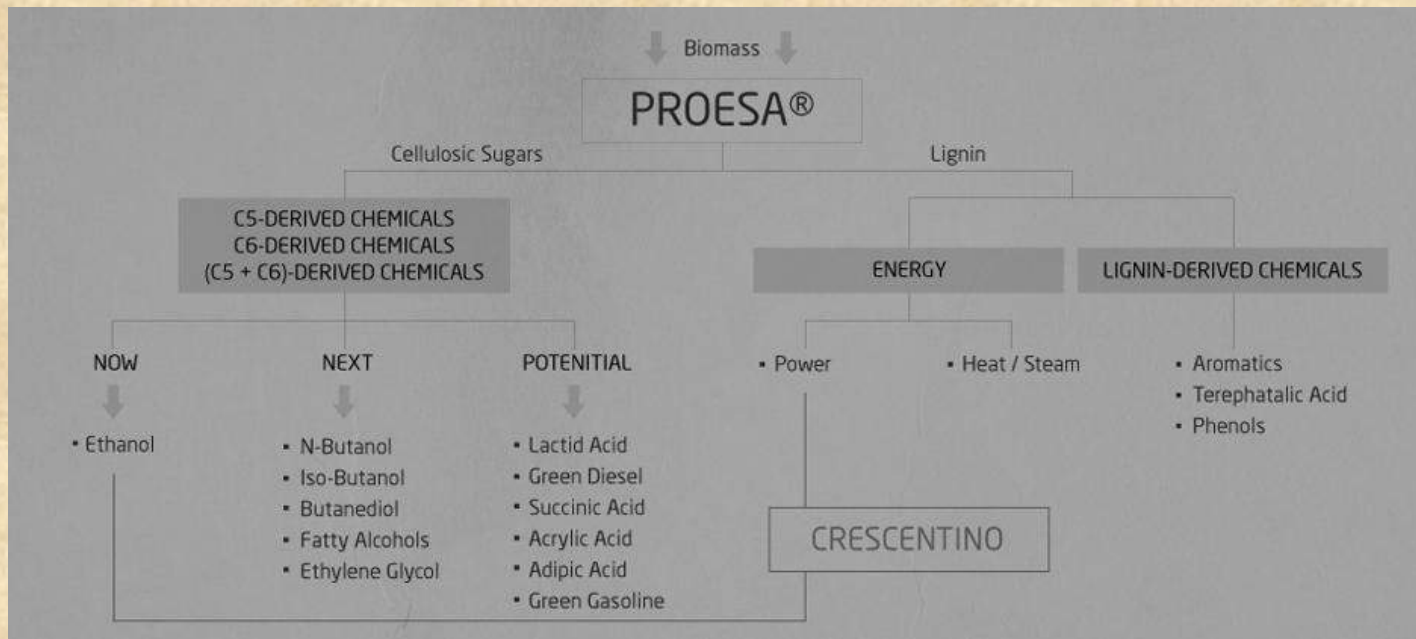


Pulp, chemicals, energy,
textiles, food,
≈ 2030

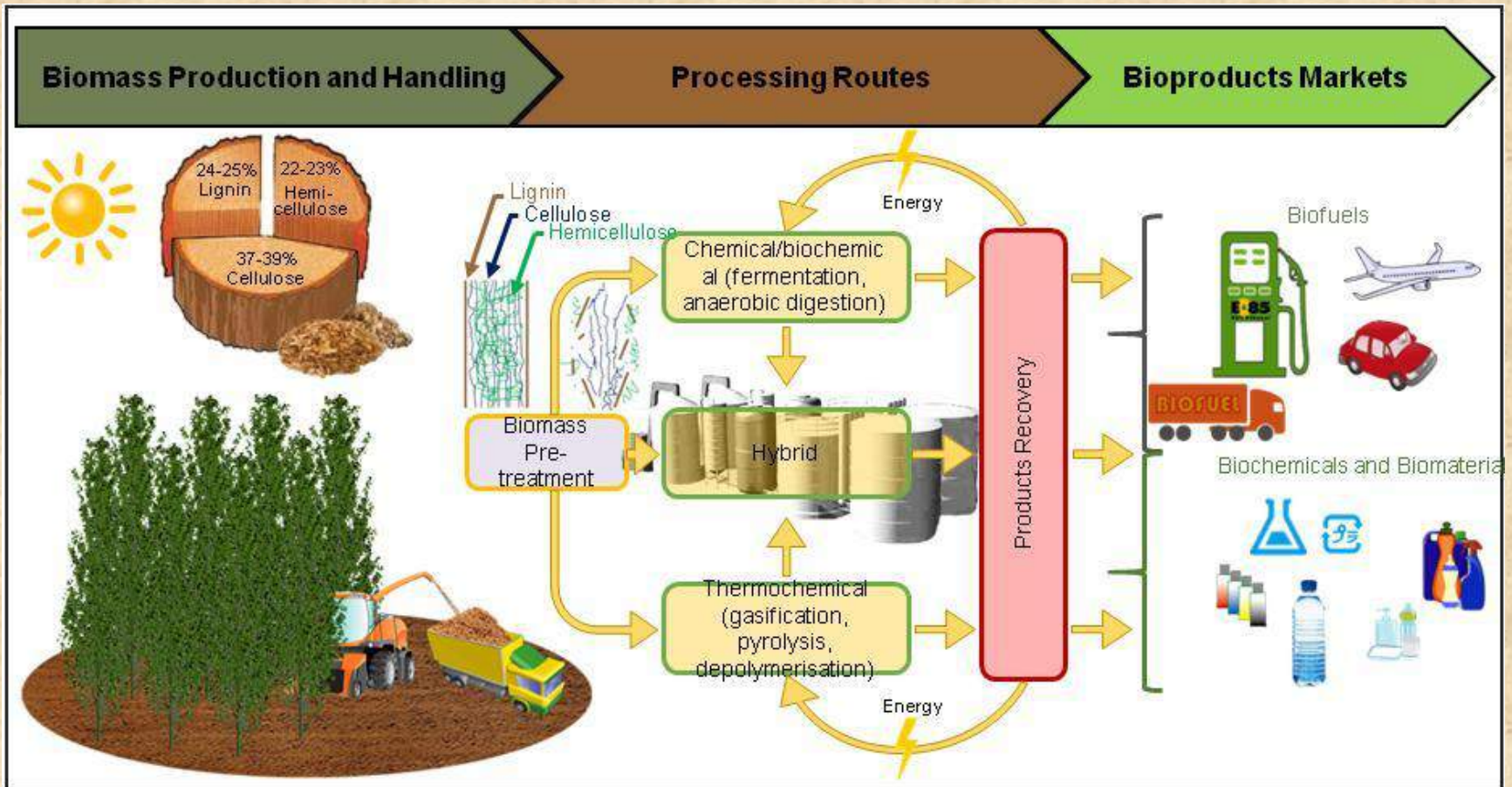
1 bn€/year

New bioinfrastructures for the bioeconomy

PROESA® Crescentino, Italy; first 2nd generation Biorefinery plant



2nd Generation Biofuels and bio-based materials that do not compete with food crops: Coupling forest and industrial biotechnology!



First biorefinery producing wood-based diesel

- UPM's biorefinery: 100,000 tonnes of **second generation biodiesel** for transport per year



CRUDE TALL OIL

A residue of chemical pulping process containing natural extractive components of wood.

PRETREATMENT

Crude Tall Oil is purified: salts, impurities, solid particles and water are removed.

HYDROTREATMENT

Pretreated Crude Tall Oil is fed together with make-up and recycled hydrogen to the reactor where the chemical structure is modified. Reaction water is separated and directed to waste water treatment.

FRACTIONATION

Remaining hydrogen sulfide and uncondensable gases are removed. The remaining liquid is distilled to separate renewable diesel.

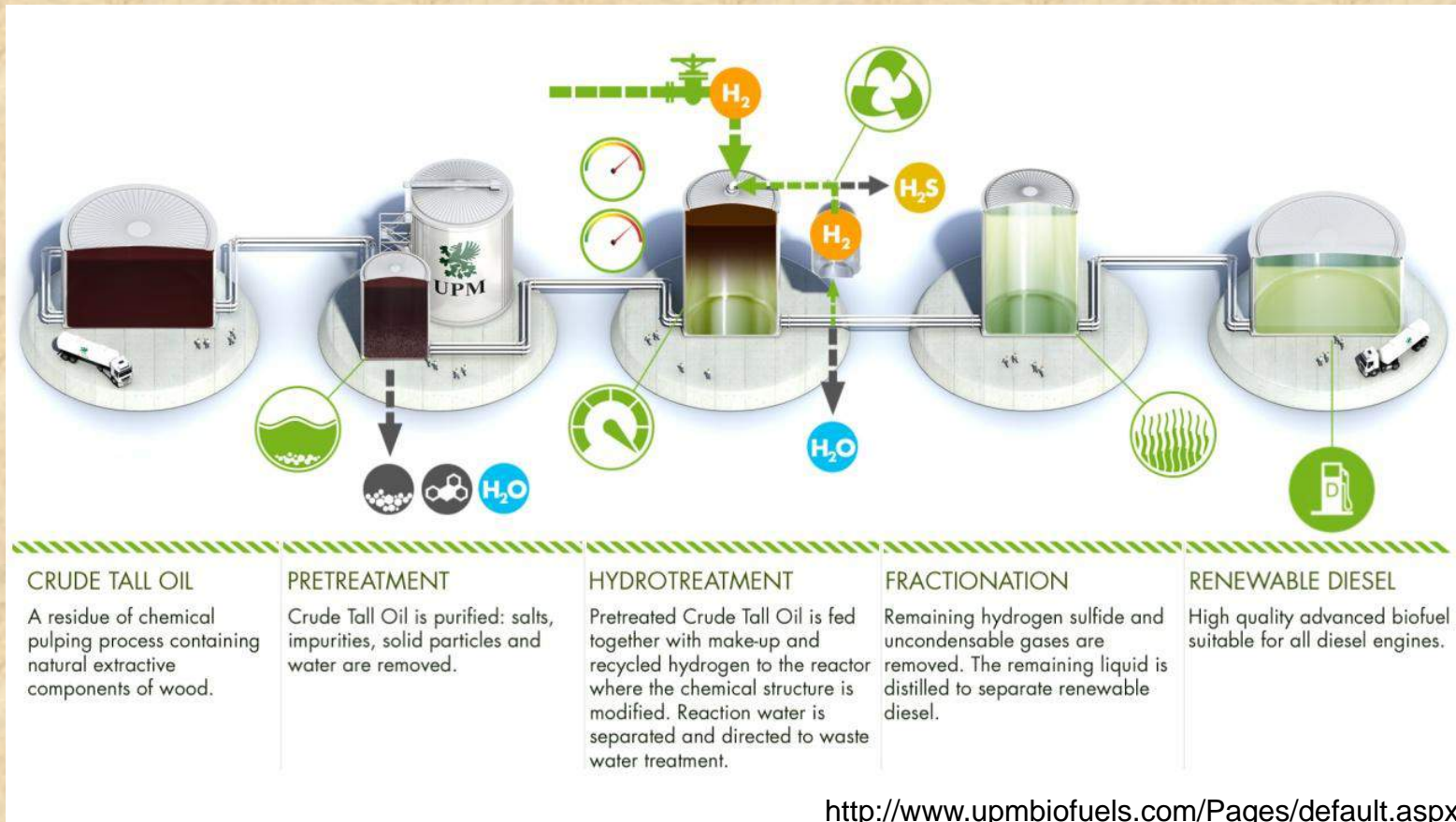
RENEWABLE DIESEL

High quality advanced biofuel suitable for all diesel engines.

- Decreasing **transport emissions up to 80%** compare to fossil fuels
- 25% of Finland's biofuel target

First biorefinery producing wood-based diesel

- UPM 's biorefinery: 100,000 tonnes of **second generation biodiesel** for transport
- **Decreasing transport emissions up to 80%** compare to fossil fuels
- **25% of Finland's biofuel target**



Biorefineries in nature

Lignocellulose pretreatment in a fungus-cultivating termite

Hongjie Li^{a,b,c,1}, Daniel J. Yelle^{d,1}, Chang Li^e, Mengyi Yang^f, Jing Ke^g, Ruijuan Zhang^h, Yu Liu^h, Na Zhu^a, Shiyong Liang^a, Xiaochang Mo^a, John Ralph^{b,i,2}, Cameron R. Currie^{b,c,2}, and Jianchu Mo^{a,2}

^aMinistry of Agriculture Key Laboratory of Agricultural Entomology, Institute of Insect Sciences, Zhejiang University, 310058 Hangzhou, China; ^bDepartment of Energy Great Lakes Bioenergy Research Center, Wisconsin Energy Institute, University of Wisconsin–Madison, Madison, WI 53726; ^cDepartment of Bacteriology, University of Wisconsin–Madison, Madison WI 53706; ^dUS Forest Products Laboratory, Madison, WI 53726; ^eDepartment of Chemistry, Zhejiang University, 310058 Hangzhou, China; ^fXiaoshan Management Center of Termite Control, 311200 Hangzhou, China; ^gDepartment of Energy Joint Genome Institute, Walnut Creek, CA 94598; ^hState Key Laboratory of Plant Physiology and Biochemistry, College of Life Sciences, Zhejiang University, 310058 Hangzhou, China; and ⁱDepartment of Biochemistry, University of Wisconsin–Madison, Madison WI 53706

Edited by Ronald R. Sederoff, North Carolina State University, Raleigh, NC, and approved March 24, 2017 (received for review November 4, 2016)

“Fungus-cultivating termites are icons of ecologically successful herbivores in (sub)tropical ecosystems, **cultivating *Termitomyces* fungi for overcoming the rigid lignin barrier of wood resources.** We found **young worker termites rapidly depolymerize and degrade even the most recalcitrant wood lignin structures,** facilitating polysaccharide cleavage by symbiotic fungi. These results suggest that the **natural systems for lignin degradation/pretreatment** are far beyond the systems currently recognized and are potential sources of novel ligninolytic agents, enabling more efficient plant cell wall utilization.”

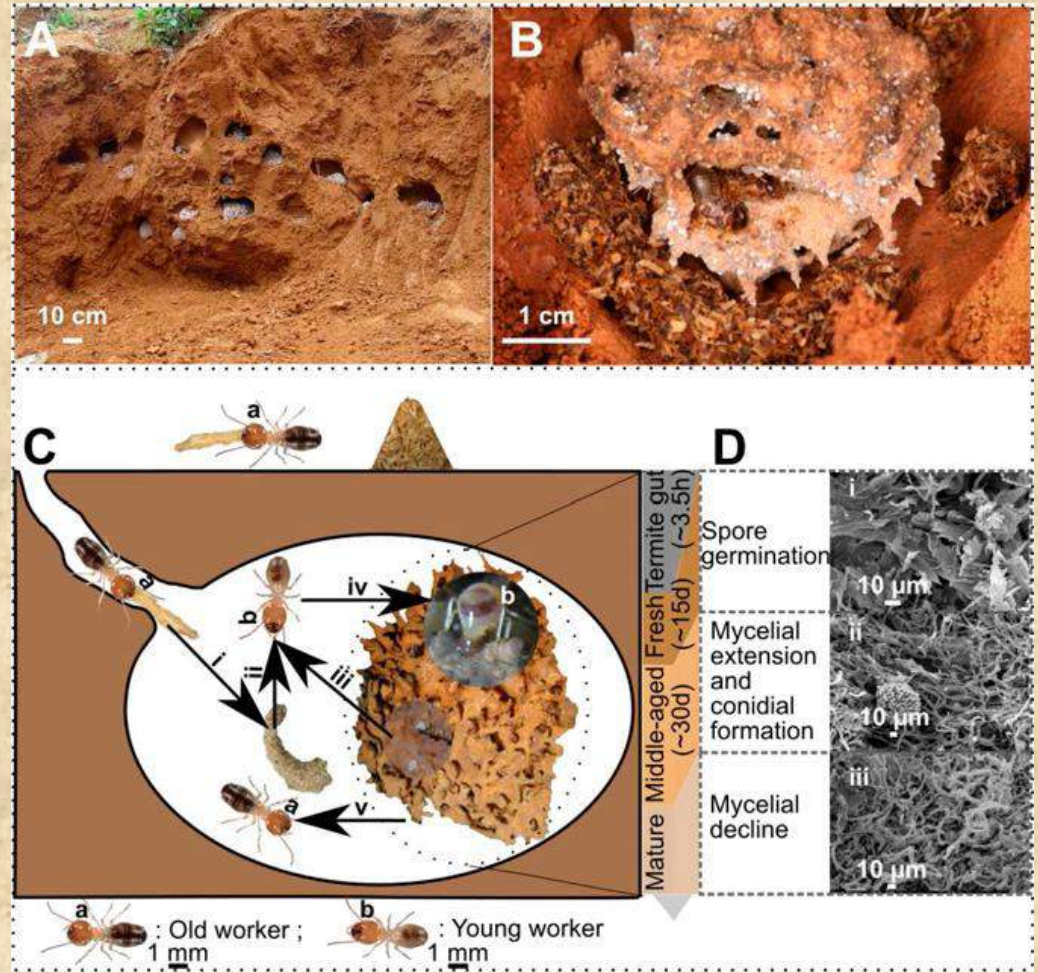
Biorefineries in nature

Termite colony in subtropical China:

Forms massive fungus combs underground (A), made of various plant materials foraged by worker termites (B).

Age-related labor division in food processing of fungus-cultivating termites (C):

Old workers forage **outside** and **transport** plant materials back to nest and form a **food store (i)**; **young workers** ingest the food store (**ii**), impregnate them with the fungal nodules (**iii**), and use their feces to build **fresh fungus combs (iv)**; **old workers** gain their nutrition by consuming the **mature fungus comb (v)**.



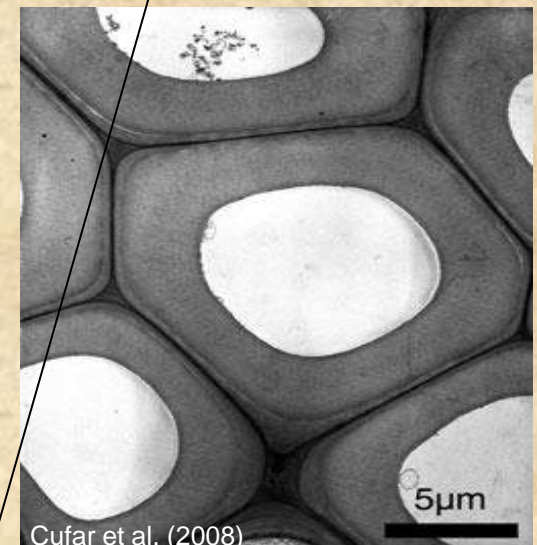
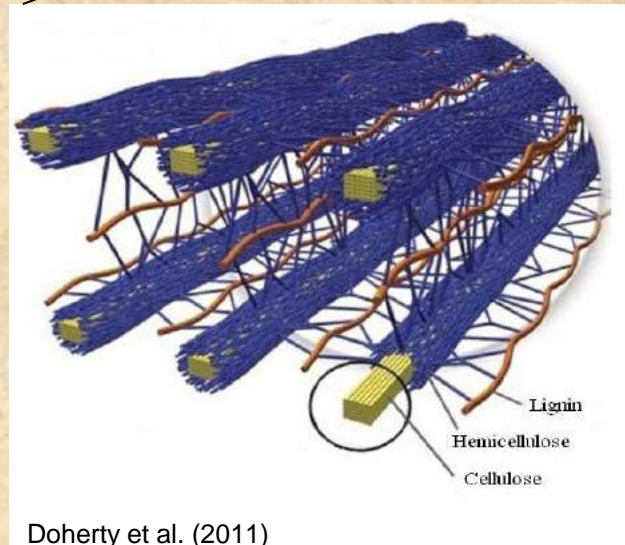
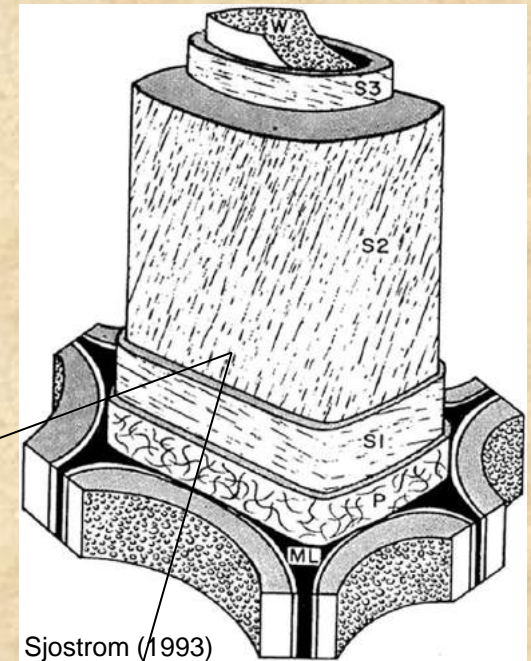
WOOD:

Wood cell wall compartments:

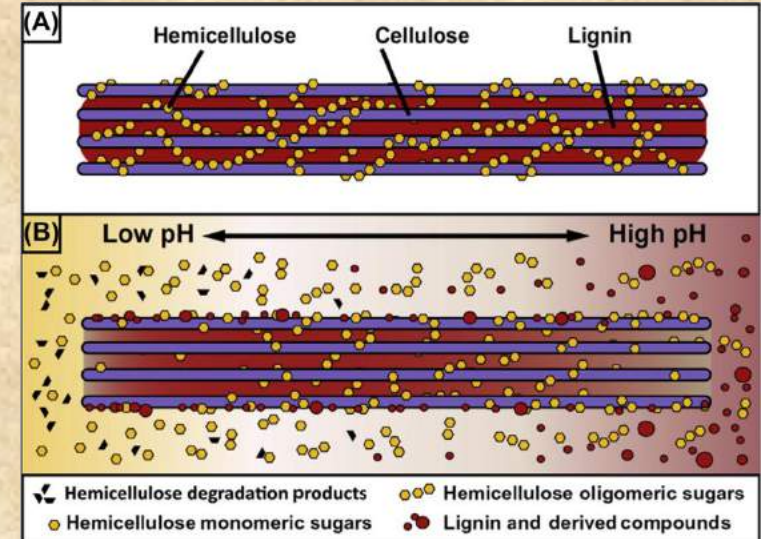
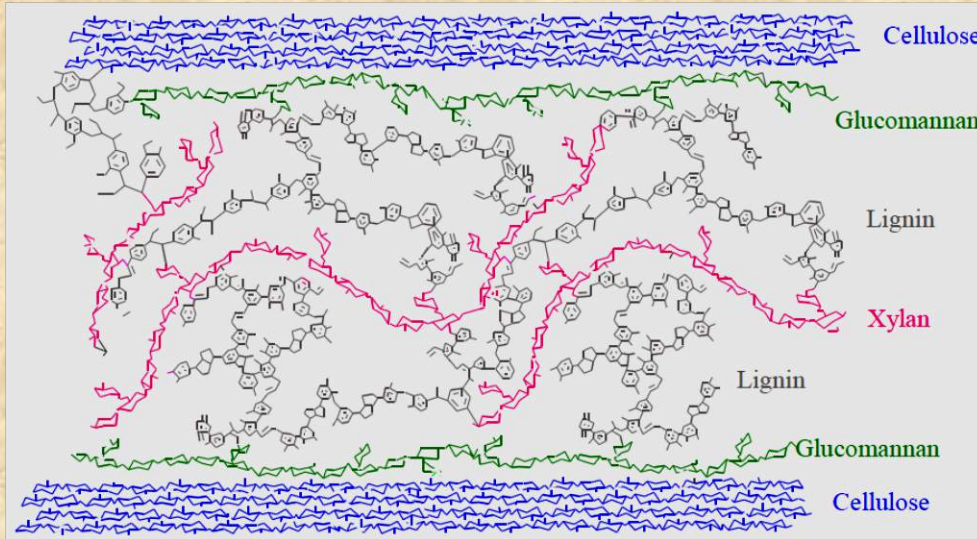
- middle lamella (ML)
- primary cell wall (P)
- layers of the secondary cell wall (S1, S2, S3)
- warty layer (W)

Ultrastructure:

Cellulose microfibrills coated by hemicelluloses and inter-connected by lignin



Wood ultrastructure:



Wood is a very well integrated biocomposite of different biopolymers!

Disintegration of the lignified cell wall is essential in Biorefinery processes!

Wood extractives: Tannin



Tannin sources: European wood species

Silver fir (*Abies alba*)

Norway spruce (*Picea abies*)

Scots pine (*Pinus sylvestris*)

European Larch (*Larix decidua*)

Douglas fir (*Pseudotsuga menziesii*)

Pinus laricio (*Pinus Nigra*)

Chestnut

Tannin production: Extraction



- Autoclaves
- Temperature: 60 – 80 °C
- Additives:
 - Carbonates (CaCO_3)
 - Alkaline (NaOH)
 - Sulfites (NaSO_3)
 - Urea

Tannin glues: Low formaldehyde emission

Tannin can be easily extracted from several local wood species

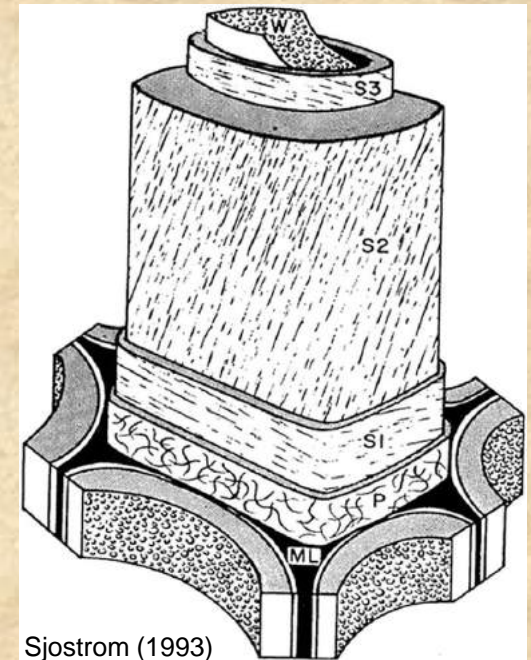
Tannin can be used as natural adhesive for the production of wood-based panels and other glued products

Tannin-based adhesives are formaldehyde free and can replace synthetic adhesives

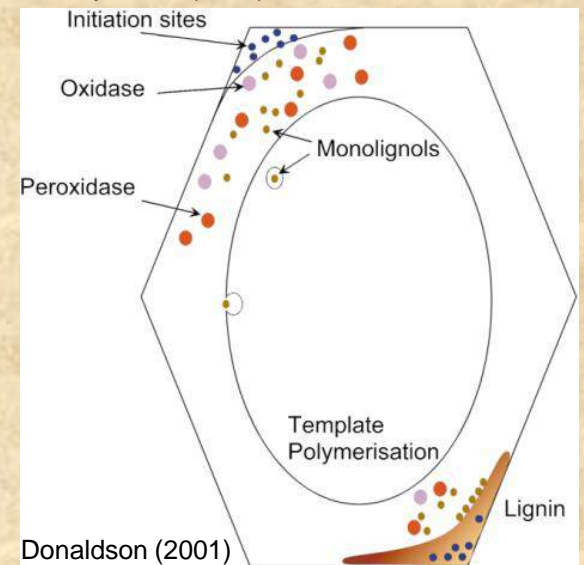


LIGNIN:

- lat.: *lignum* ... wood
- **second most abundant natural organic polymer** (after cellulose)
- **fills out the space between the plant polysaccharides** in the cell wall
 - **lignification of the wall**
 - ensures the **pressure resistance** of the plant tissue
- **highly hydrophobic!**
 - allows **transport of nutrients** and **water**



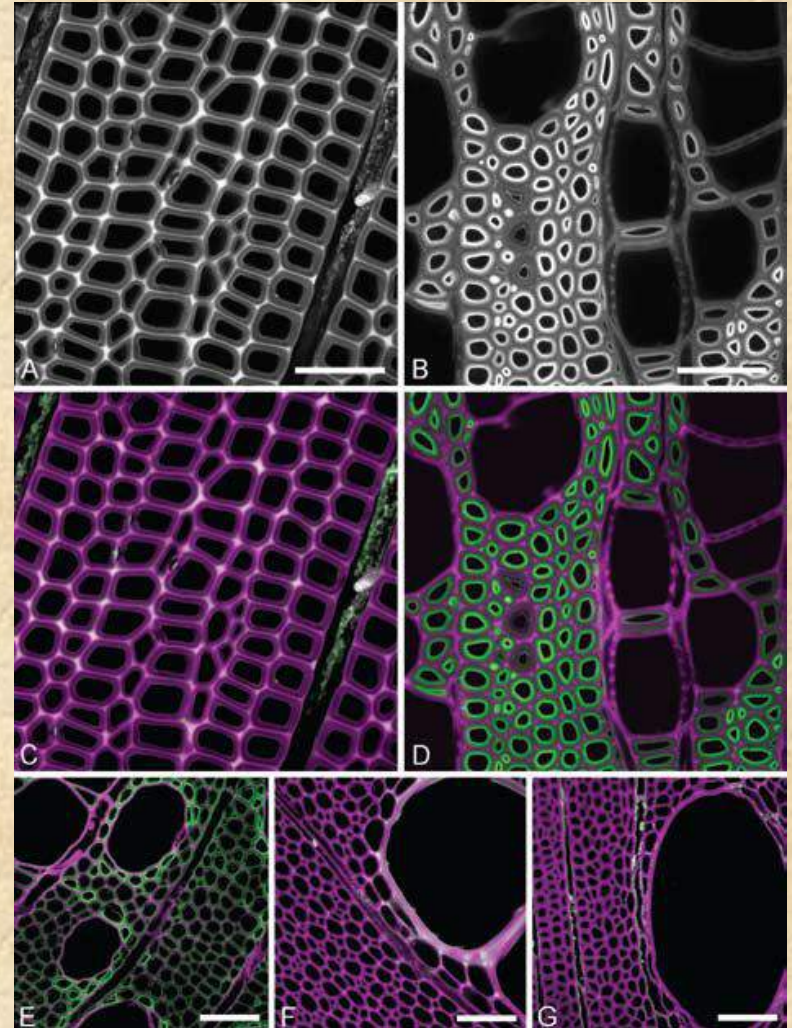
Sjostrom (1993)



Donaldson (2001)

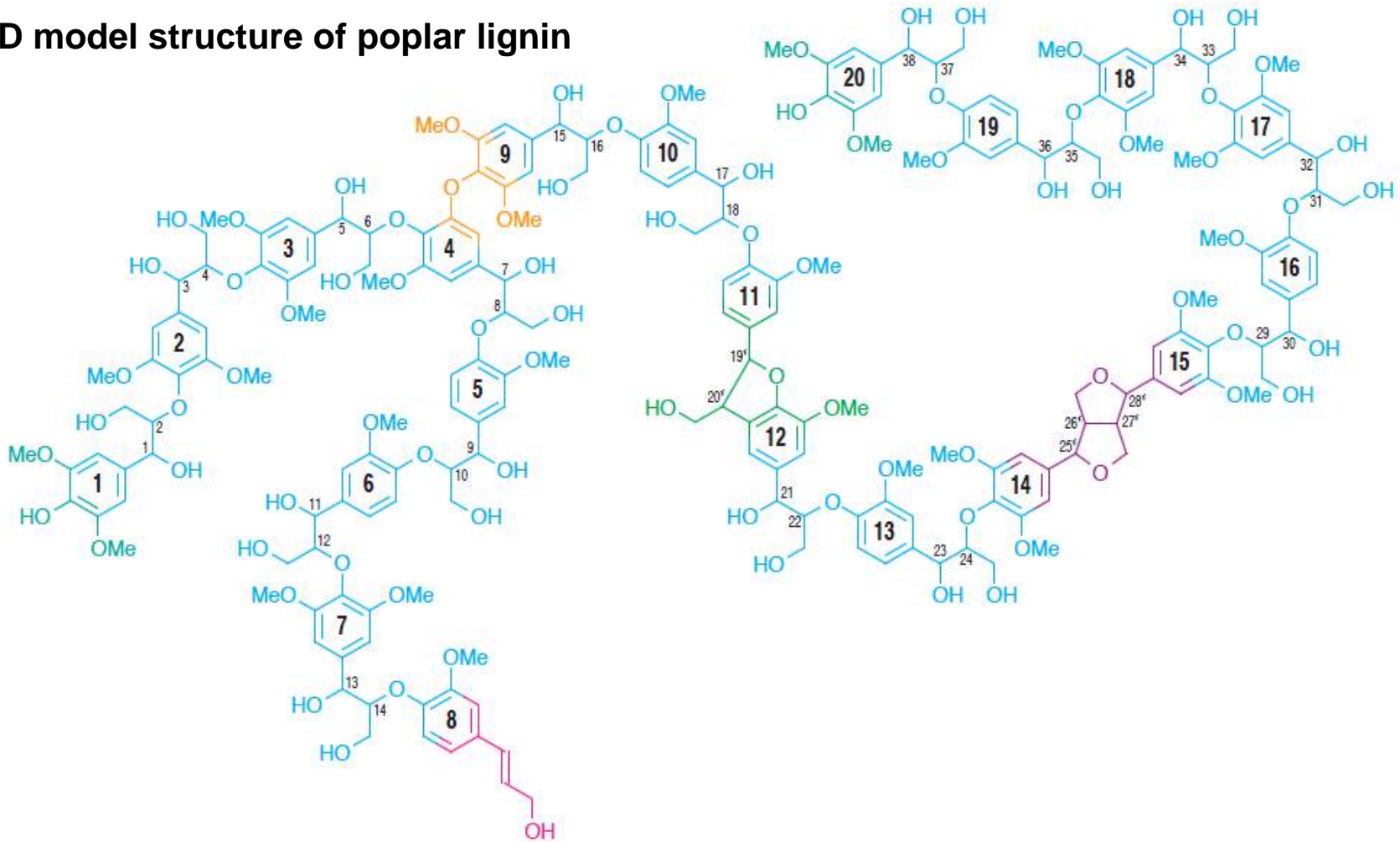
LIGNIN:

- lat.: *lignum* ... wood
- **second most abundant natural organic polymer** (after cellulose)
- **fills out the space between the plant polysaccharides** in the cell wall
 - **lignification of the wall**
 - ensures the **pressure resistance** of the plant tissue
- **highly hydrophobic!**
 - allows **transport of nutrients and water**



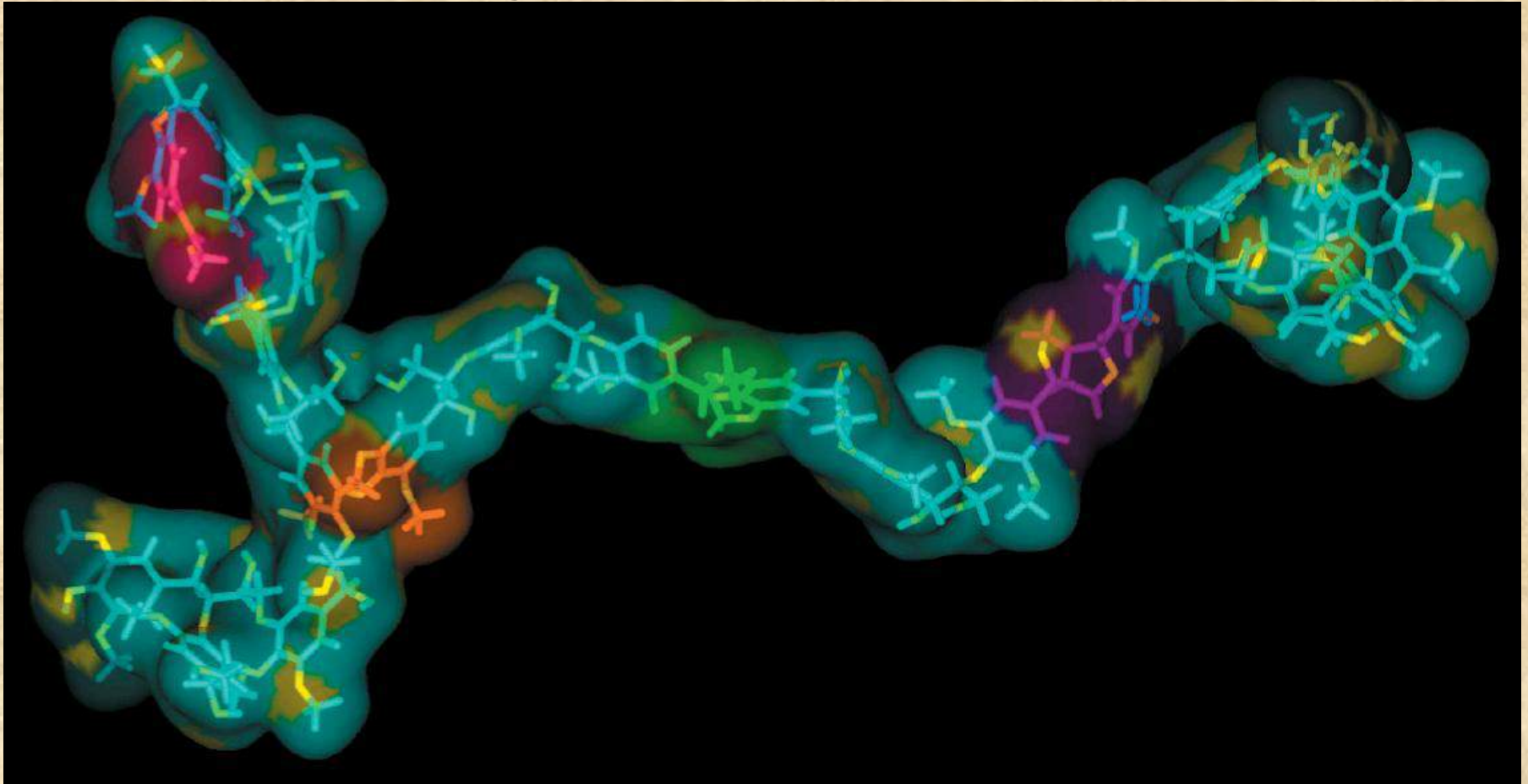
Typical lignin structures – lignin macromolecule models

2D model structure of poplar lignin



Typical lignin structures – lignin macromolecule models

3D model structure poplar lignin

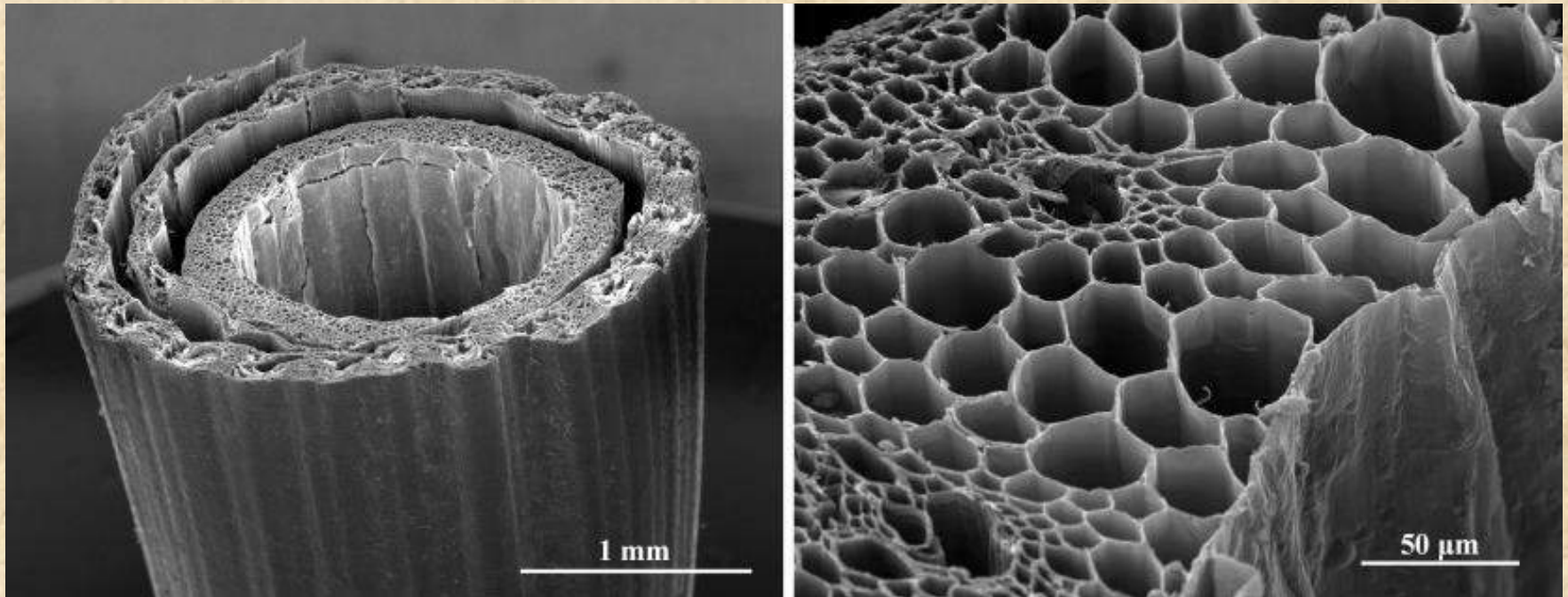


Wheat straw lignin – Isolation and characterization of a plant cell wall networking polymer

Florian Zikeli

Cumulative dissertation

Vienna University of Technology, 04.08.2016



SEM images of wheat straw: the straw itself surrounded by a sheath leaf around (left) and individual cells off the straw wall on the right (Kristensen et al. 2008)

Wheat straw lignin – Isolation and characterization of a plant cell wall networking polymer

Florian Zikeli
Cumulative dissertation

Publication 1:




Industrial Crops and Products
Volume 61, November 2014, Pages 249–257

Successive and quantitative fractionation and extensive structural characterization of lignin from wheat straw




Florian Zikeli^{a, b}, , , , Thomas Ters^{a, 1}, Karin Fackler^{a, 1}, Ewald Srebotnik^{a, 1}, Jiebing Li^{b, 2}

Publication 2:



Industrial Crops and Products
Volume 85, July 2016, Pages 309–317

Wheat straw lignin fractionation and characterization as lignin-carbohydrate complexes

Florian Zikeli^{a, b}, , , , Thomas Ters^a, Karin Fackler^a, Ewald Srebotnik^a, Jiebing Li^b

Publication 3:



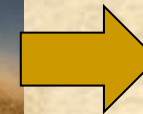
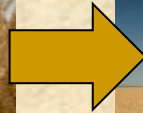
Industrial Crops and Products
Volume 91, 30 November 2016, Pages 186–193

Fractionation of wheat straw Dioxane lignin reveals molar mass dependent structural differences

Florian Zikeli^{a, b}, , , , Thomas Ters^a, Karin Fackler^a, Ewald Srebotnik^a, Jiebing Li^b

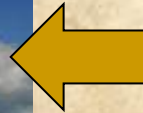
Wheat (*Triticum aestivum*, *T. durum*, *T. monococcum*)

- **world** annual production: **650 Mio. tons** (A: 1.5 Mio t)
- **3rd most-produced** cereal after maize and rice
(2016, FAOSTAT)



Wheat straw

- **A:** ca. **720.000 tons** avail.
- ca. **180.000 tons**
for **industrial utilization**
(theoretically)



Polysaccharides

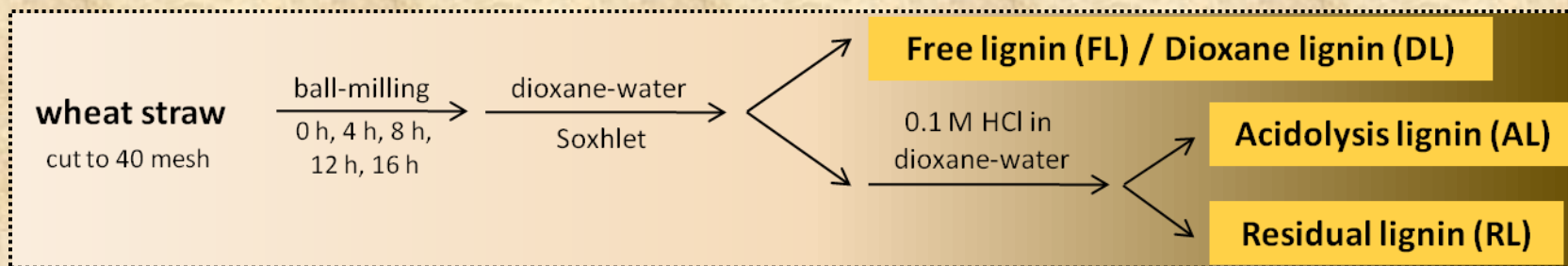


Lignin



Publication 1: Successive and quantitative fractionation and extensive structural characterization of lignin from wheat straw

Methodology



Fractions:

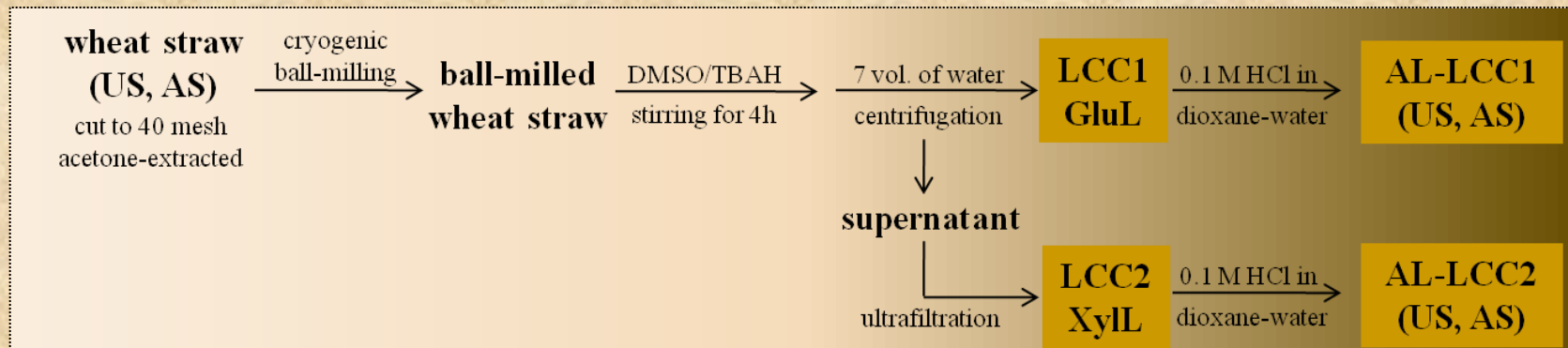
- **Dioxane lignin (DL):**
 - Free lignin (FL)** 0h BM
 - Dioxane lignin (DL)** 8h BM
 - NetDL** **deducted: DL(8h) - FL**
- **Acidolysis lignin (AL)** 8h BM
- **Residual lignin (RL)**

Analytical parameters:

- yields gravimetry
 - composition KL - CHOs analysis
 - molar mass alkaline HP-SEC
 - monomeric ratio S:G:H
 - interunit linkages ratio
 - estimated pHCAs, tricin contents
 - functional groups
- } 2D HSQC NMR
} 31P NMR

Publication 2: Wheat straw lignin fractionation and characterization as lignin- Methodology carbohydrate complexes

Isolation protocol for the LCC fractions and the containing Acidolysis lignin fractions (AL-LCC1, AL-LCC2) from untreated and alkali-treated wheat straw:



Analytical parameters:

- yields
- composition
- molar mass
- monomeric ratio S:G:H
- interunit linkages ratio
- estimated pHCAs, tricin contents
- functional groups

gravimetry
KL - CHOs analysis
HP-SEC (alkaline)

2D HSQC NMR

³¹P NMR

Publication 3: Fractionation of wheat straw Dioxane lignin reveals molar mass Methodology dependent structural differences

Starting material: *Dioxane lignin* from acetone-extracted wheat straw ball-milled for 16h

Products: 6 separate molar mass fractions of wheat straw *Dioxane lignin*

→ subjected to the identical analysis protocols used for the lignin fractions in publications 1 and 2

BÜCHI Sepacore® flash system X50



OUTCOME OF THE THESIS:

- **Several wheat straw lignin fractions** were isolated and their **compositions** and **structures** were thoroughly investigated. Their **isolation schemes** are well **documented** in order to be able to access in a **straight-forward and reproducible way specific** lignin fractions of **desired structural characteristics** that exhibit **less heterogeneous structures than bulk** wheat straw lignin.
- The fractions were well described regarding **structural characteristics** like **molar mass distribution, monomeric composition, inter-unit linkages, functional groups and polysaccharide content**. These parameters provide **essential information and orientation** for the **design of future lignin application strategies**.

LIGNIN VALUE-ADDED APPLICATIONS:

Lignin nanoparticles

Ago (2017): “...In materials science, nano- and colloidal particles (are used to achieve properties that are otherwise difficult to realize (i.e., to impart color, thermal and light stability, or to improve material strength). Typically, **nanoparticle isolation is less energy demanding than chemical-synthesis...**”



Fabrication of uniform lignin colloidal spheres for developing natural broad-spectrum sunscreens with high sun protection factor



Yong Qian, Xiaowen Zhong, Ying Li, Xueqing Qiu*

School of Chemistry and Chemical Engineering, State Key Lab of Pulp and Paper Engineering, South China University of Technology, Guangzhou 510640, PR China



Novel method for the preparation of lignin-rich nanoparticles from lignocellulosic fibers



Anupama Rangan^{a,*}, Manjula V. Manchiganti^b, Rajendran M. Thilaidankan^c,
Satyanarayana G. Kestur^d, Reghu Menon^e

^a Professor and HOD, Department of Pharmaceutical Chemistry, Vivekananda College of Pharmacy, Dr. Rajkumar Road, Rajajinagar II Stage, Bengaluru, 560055, India

^b Scientific Assistant, Department of Physics, Indian Institute of Science, CV Raman Road, Bengaluru, 560012, India

^c Consultant; Industrial Biotechnology, Formerly with Epygen Biotech Pvt Ltd, No 14, Raheja Arcade, CBD Belapur, Navi Mumbai, India

^d Honorary Professor, Poornaprajna Institute of Scientific Research (PPISR) Sy. No. 167, Poornaprajnapura, Bidatur Post, Devanahalli, Bengaluru, 562 110, Karnataka, India

^e Professor, Department of Physics, Indian Institute of Science, CV Raman Road, Bengaluru, 560012, India

LIGNIN VALUE-ADDED APPLICATIONS

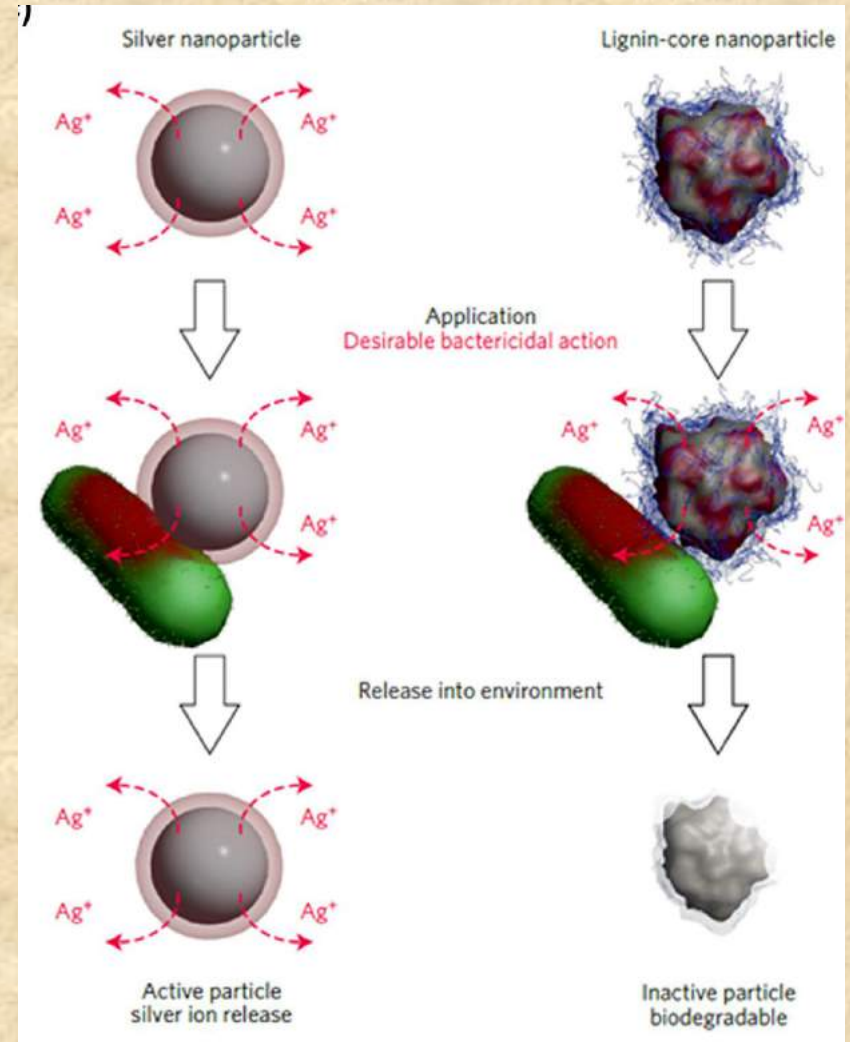
LNPs – tuned silver nanoparticles:

Silver nanoparticles efficient against *E. coli* and *Pseudomonas species*

BUT:

Unused silver particles remain in the environment and could have adverse effects on non-pathogenic soil and water MOs

- LNPs core infused with silver nanoparticles outperformed the controls in their antibacterial effect!!
- 12-20x less silver needed!!



Lignin nanoparticles (LNPs):

Lignin isolated from: Beech
 Chestnut (sawdust)

→ value-added use for woody feedstock nowadays designated for thermal utilization in e.g. pellets (sale price ca. 25€/ton)



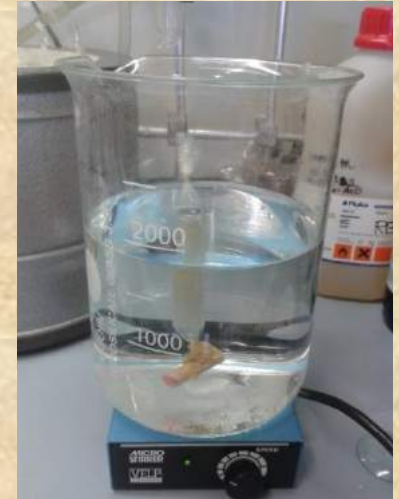
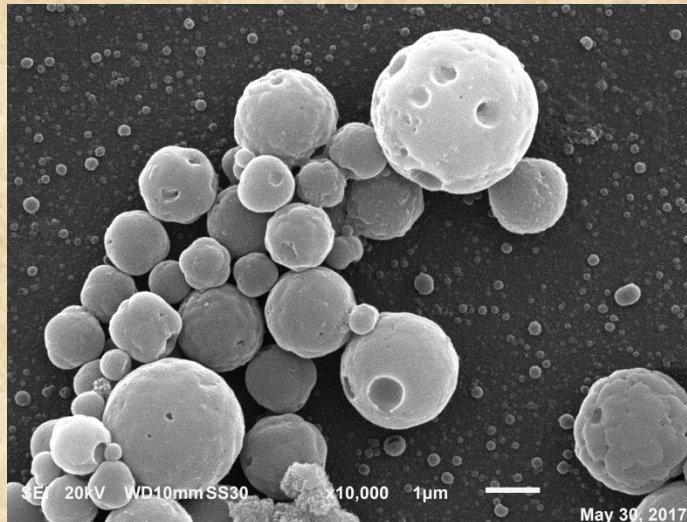
Lignin nanoparticles (LNPs):

“Anti-solvent” method:

Gradual introduction of an anti-solvent by dialysis:

- Lignin dissolved in THF inside the dialysis tube in an excess of water
- Dialysis for 48h.

→ Lignin precipitates forming **particles in micro- and nano-scale!**

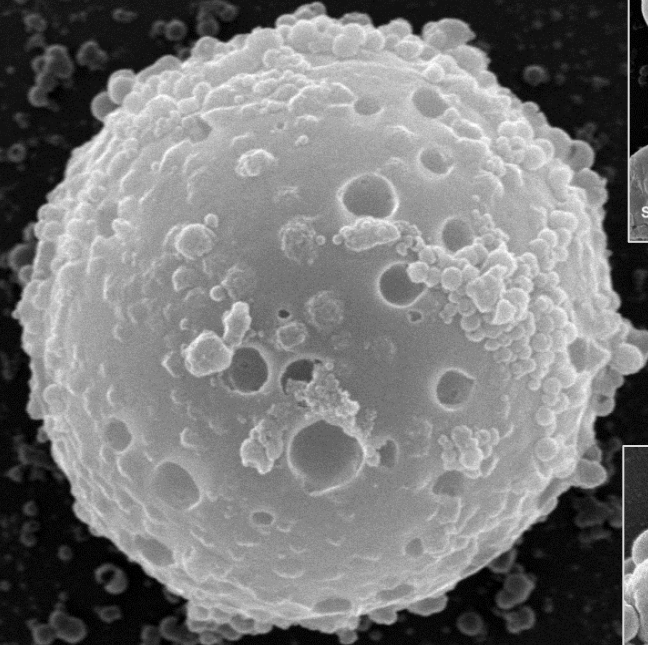


Lignin nanoparticles (LNPs):

SEM

(Scanning Electron
Microscope):

Isole di particelle
grandi ($> 5 \mu\text{m}$)
con nanoparticelle
ad intorno



SEI 20kV WD10mm SS40

x5,000 5 μm



SEI 20kV WD10mm SS30 x10,000 1 μm May 30, 2017



SEI 20kV WD10mm SS18 x25,000 1 μm May 30, 2017

May 30, 2017

Lignin nanoparticles (LNPs):

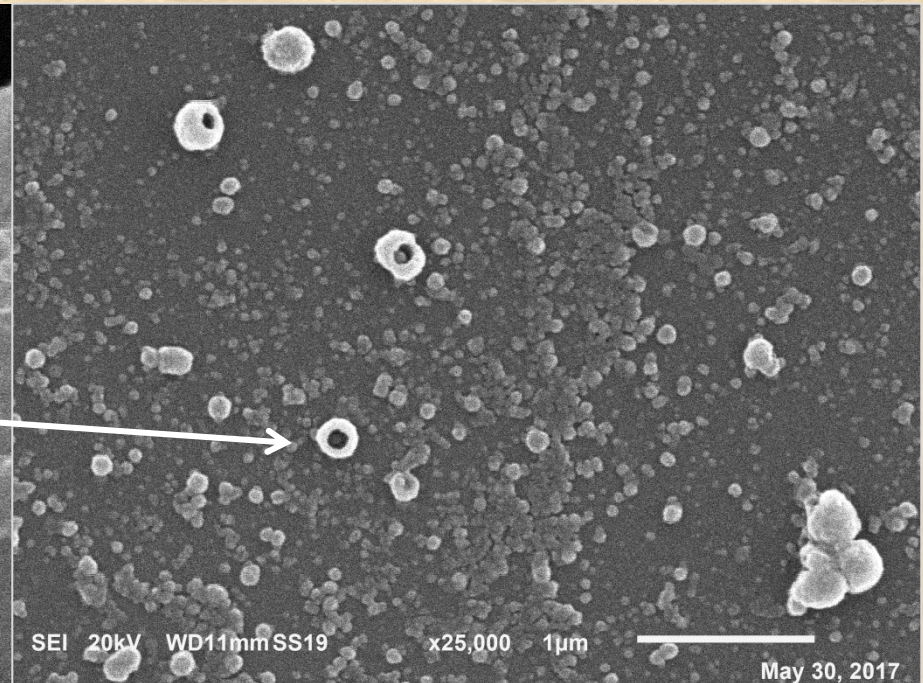
SEM:

Presence of holes
inside the nanoparticles;

→ possibility to load them
with bioactive molecules!

→ for controlled release applications (drugs, pesticides, ...)

→ for adsorption applications (heavy metal ions, pesticides, ...)



SEI 20kV WD10mm SS20

x18,000 1µm

May 30, 2017

Lignin nanoparticles (LNPs):

SEM:

Misurazioni:

diam. medio: 103 nm

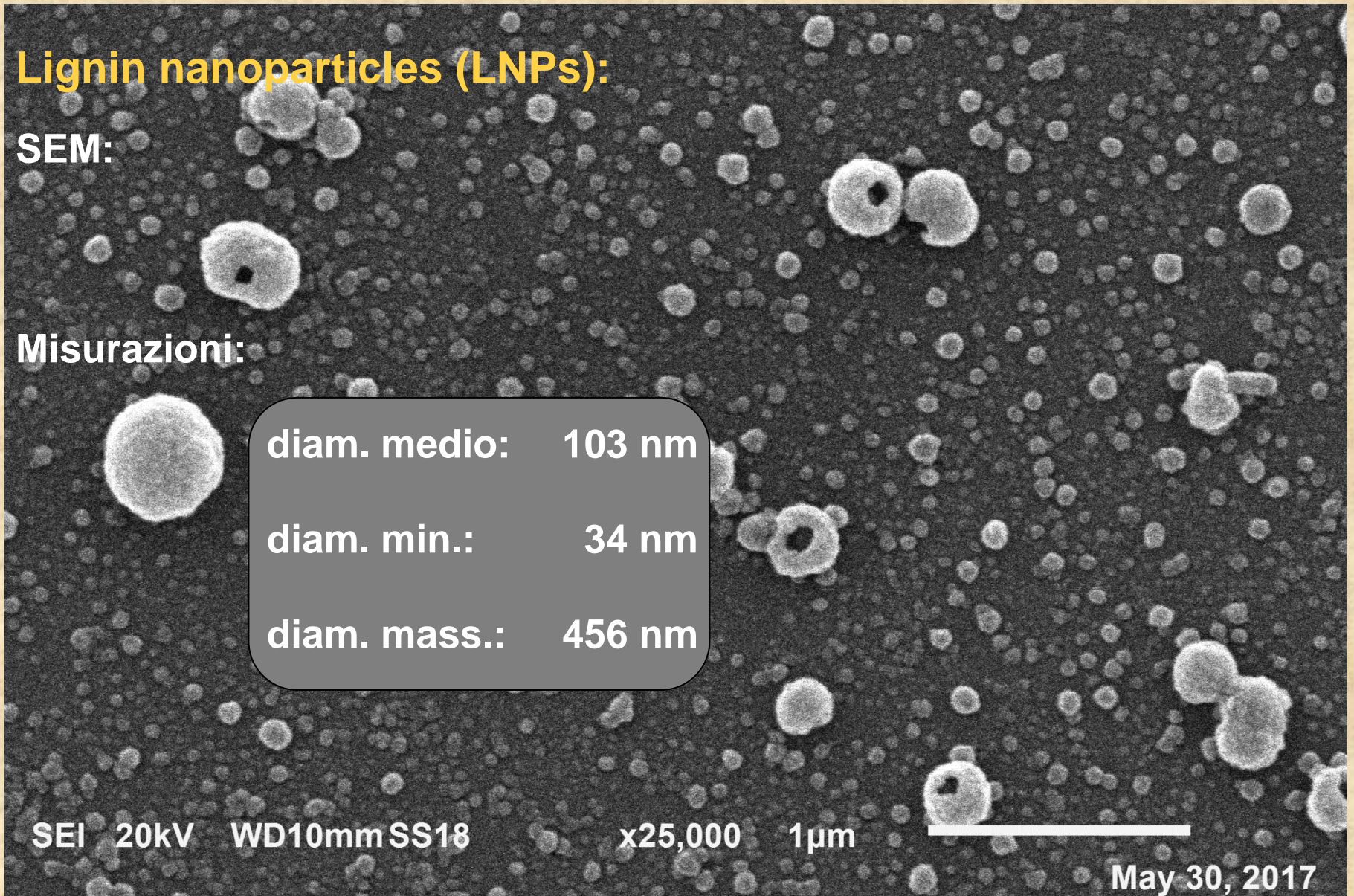
diam. min.: 34 nm

diam. mass.: 456 nm

SEI 20kV WD10mm SS18

x25,000 1µm

May 30, 2017



Lignin nanoparticles (LNPs):

Application fields – planned experiments:

- wood weathering protection (UV, humidity)
- wood biological protection (fungi, bacteria)
- glues for particleboards or laminated timber

SEI 20kV WD10mm SS18

x25,000 1µm



May 30, 2017



Literature:

Figueres et al., 2017. *Three years to safeguard our climate*. Nature 546, 593–595. doi:10.1038/546593a

Harfouche, A., Khoury, S., Fabbrini, F., Scarascia Mugnozza, G., 2014. *Forest biotechnology advances to support global bioeconomy*. Annals of Silvicultural Research 38, 2: 42-50.

Li, H., Yelle, D.J., Li, C., Yang, M., Ke, J., Zhang, R., Liu, Y., Zhu, N., Liang, S., Mo, X., Ralph, J., Currie, C.R., Mo, J., 2017. *Lignocellulose pretreatment in a fungus-cultivating termite*. Proceedings of the National Academy of Sciences 114, 4709-4714.

Cufar K., Gricar J., Zupancic M., Koch G., Schmitt U. 2008. *Anatomy, cell wall structure and topochemistry of water-logged archaeological wood aged 5,200 and 4,500 years*. IAWA J 29, 55–68.

Pichelin F., 2014. *Innovation in Wood Technologie*. Presentation

Doherty, W.O.S., Mousavioun, P., Fellows, C.M., 2011. *Value-adding to cellulosic ethanol: Lignin polymers*. Ind. Crop. Prod. 33, 259-276.

Henriksson, G., 2009. *Lignin*, in: Ek, M., Gellerstedt, G., Henriksson, G. (Eds.), *Wood Chemistry and Wood Biotechnology*. Walter de Gruyter, pp. 121-146.

Garlock, R.J., Balan, V., Dale, B.E., Pallapolu, V.R., et al., 2011. *Comparative material balances around pretreatment technologies for the conversion of switchgrass to soluble sugars*. Bioresour.Technol. 102,

Donaldson, L.A., 2001. *Lignification and lignin topochemistry -- an ultrastructural view*. Phytochemistry 57, 859-873.

Donaldson, L., 2013. *Softwood and Hardwood Lignin Fluorescence Spectra of Wood Cell Walls in Different Mounting Media*. IAWA Journal 34, 3-19.

Literature:

Boerjan, W., Ralph, J., Baucher, M., 2003. *Lignin Biosynthesis*. Annu. Rev. Plant Biol. 54, 519-546.

Kristensen, J., Thygesen, L., Felby, C., Jorgensen, H., Elder, T., 2008. *Cell-wall structural changes in wheat straw pretreated for bioethanol production*. Biotechnology for Biofuels 1, 5.

Qian, Y., Zhong, X., Li, Y., Qiu, X., 2017. *Fabrication of uniform lignin colloidal spheres for developing natural broad-spectrum sunscreens with high sun protection factor*. Ind. Crop. Prod. 101, 54-60.

Rangan, A., Manchiganti, M.V., Thilaividankan, R.M., Kestur, S.G., Menon, R., 2017. *Novel method for the preparation of lignin-rich nanoparticles from lignocellulosic fibers*. Ind. Crop. Prod. 103, 152-160.

A.P. Richter, J.S. Brown, B. Bharti, A. Wang, S. Gangwal, K. Houck, E.A.C. Hubal, V.N. Paunov, S.D. Stoyanov, O.D. Velev, 2015. *An environmentally benign antimicrobial nanoparticle based on a silver-infused lignin core*, Nat. Nanotechnol. 10, 817–823.