



Food and Agriculture
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Determination of the clay content of soils

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**Determination of soil particle size
distribution using the dynamometer
method**

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Introduction & Motivation

- The pipette method (ISO 11277) , accepted as the official reference method, is accurate but time-consuming and laborious
- Long processing times lead to delays and high costs
- **Aim:** Develop a method that maintains accuracy while reducing processing time and costs
- Methods considered: hydrometer measurement, laser diffraction and aerometer measurement





History

- **Before 2014:** Grain size distribution in sediments from the tailings dam "Želazny Most" (the largest post-flotation waste reservoir in Europe)
- **2014:** Development of algorithm and the dynamometer method (Wroclaw University, Arcanum)
- **2015:** First device (Prototype)
- **2015 – 2016 :** Test and scientific evaluation



History

- **2017:** Presentation of the method by Wrocław University and Arcanum to AGROLAB
- **2017 - 2018:** Development of automatic system for many samples
- **2018 - 2021:** Method optimizations and validation (AGROLAB/Wrocław University)
- **From 2021 :** Routine measurements (> 30.000 samples)

Innovative Cooperation between Science and Industry



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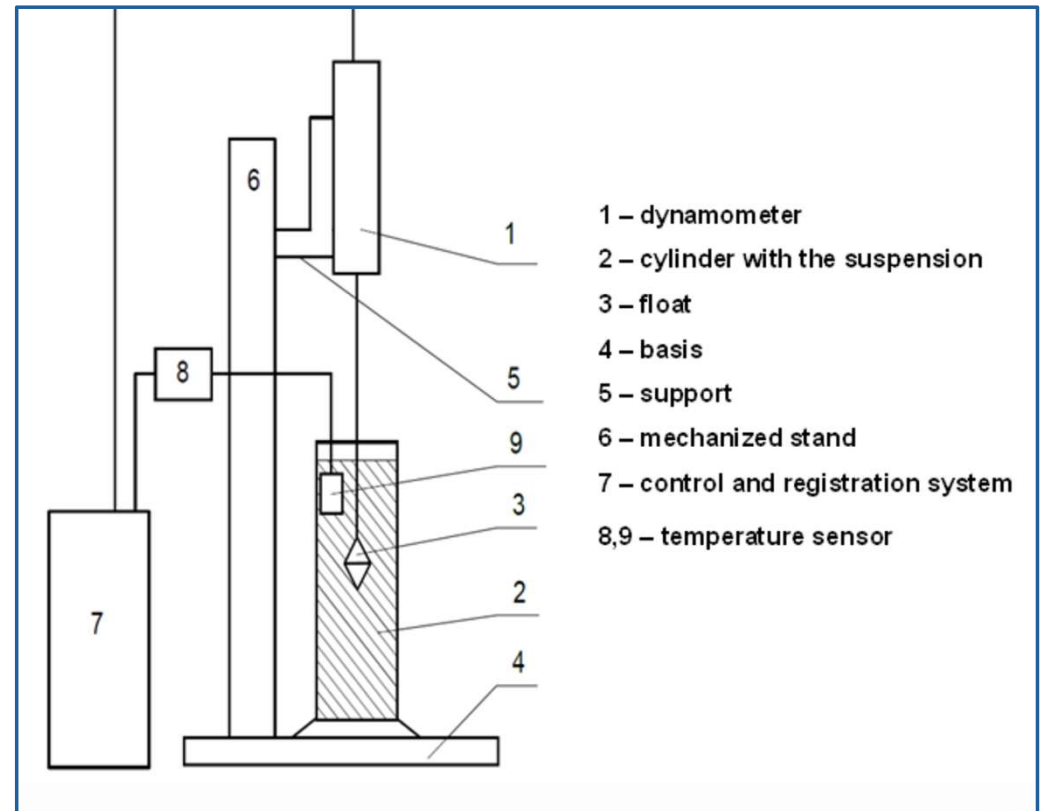
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Principle of the dynamometer method

- Density of suspension determination based on apparent weight changes of a float submerged in it
- Measure weight of float with sensitive piezoelectric dynamometer to calculate soil fraction content
- Calculation of content of soil fractions with equivalent diameters in the range of 0.002 to 0.1 with the Stoke's equation
- Digital transmission of results enables automatic calculation of particle size composition



Determination with dynamometer method



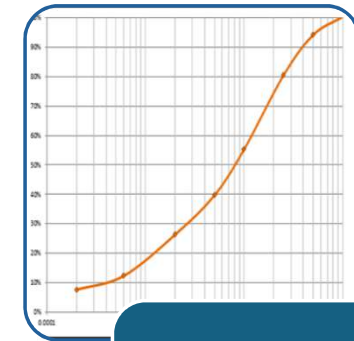
Sample
pre-
treatment



60 g (40g)
1 L H₂O
N₄P₂O₇ * 10 H₂O
shaking or
mixing



Measurement:
depth, T, time,
changes of the
weight of the
float



Algorithm:
results [%] of
the multiple
fractions

Description of the Dynamometer Method

- Range 0,002 -0,1 mm
- With or without OM removal
- Free choice of sample pre treatment
- Short measurement time (ex: 14 samples, 3 fractions, 5:30 – 6:30 h)
- Measurement of many fractions in one run
- Fully automated measurement
- Flexible choice of fractions
- Graphical presentation of results possible
- A direct record of the results in digital form





Validation



Comparison with existing methods

Proficiency testing,
Accreditation ISO/IEC 17025



Reproducibility, MU, LOQ ...

Scientific publications



Validation

Comparison with the pipette method



sciendo

Innovative dynamometer method for soil grain size analysis

DOI: 10.2478/ssa-2018-0003

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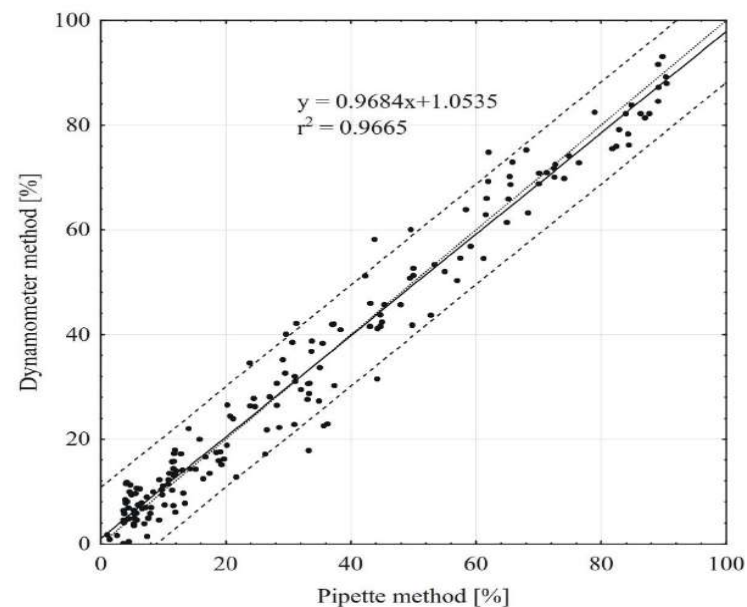
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Soil grain size analysis by the dynamometer method – a comparison to the pipette and hydrometer method

Abstract: The aim of the presented work was to compare the results of grain size distribution measurement by an innovative dynamometer method, developed by the authors, with results obtained by the pipette and hydrometer methods. Repeatability of results obtained in the dynamometer method was also determined. The content of three fractions with equivalent diameters <0.002 mm, 0.002–0.063 mm and 0.063–2.0 mm was measured. The results were compared using ordinary linear regression and additionally in the repeatability analysis by RMA (reduced major axis regression). It was found that the proposed dynamometer method is characterized by good result repeatability with no systematic errors when compared with the pipette method. The RMSE (root mean square error) value when referring to the pipette method calculated for the three fractions considered in total was 4.9096 and was lower than the analogous for the hydrometer method, which amounted to 5.4577. Values of determination coefficients in the comparison of dynamometer method and pipette method are within the range of 0.9681–0.9951 for the different fractions. It was found that slightly larger differences in relation to the pipette method occurred for the fractions <0.002 mm and 0.002–0.063 mm, and smaller for the fraction 0.063–2.0 mm. Similarly, greater differences between repetitions in the dynamometer method were observed for the fraction <0.002 mm, and smaller for the 0.063–2.0 mm fraction. Possible sources of errors in the dynamometer method were discussed, as were proposals for their reduction.

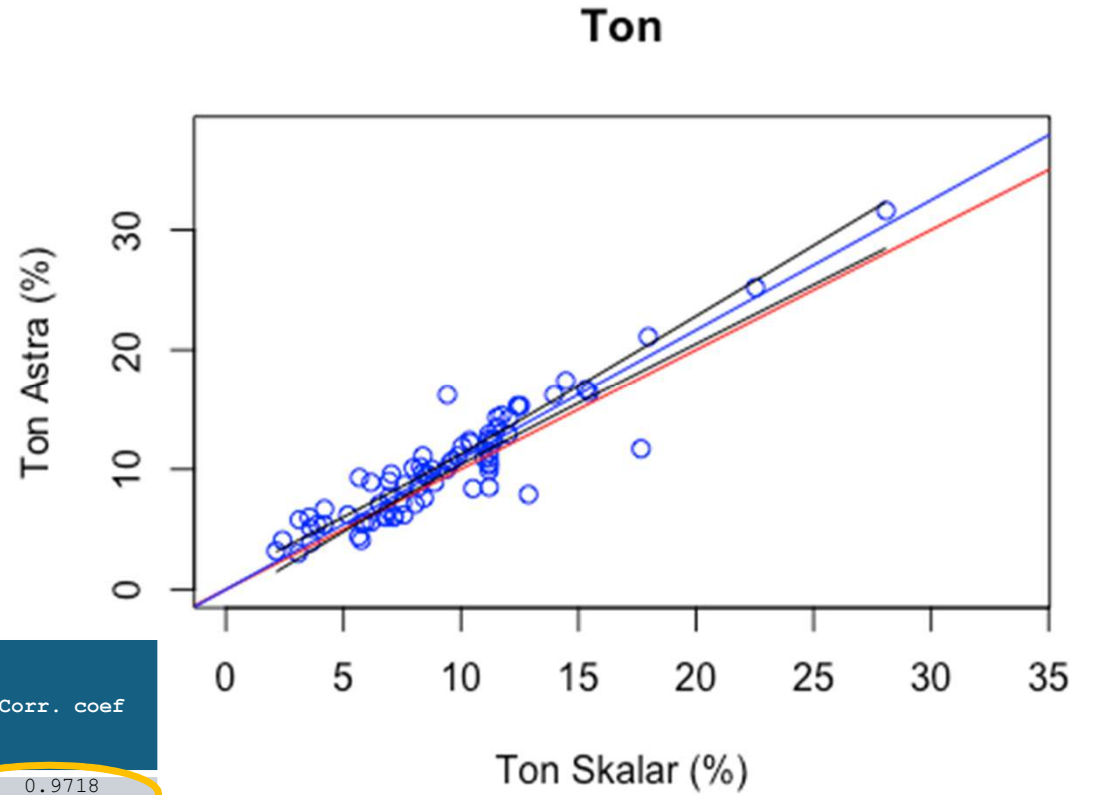
Keywords: grain size composition, dynamometer method, pipette method, settling velocity



Fraction mm	No. of samples	Regression equation	Correlation coefficient	Std. error of slope coefficient	Root mean square error	Std. error of regression	Critical value*
0.063–2.0	59	$y=0.9625x+0.2739$	0.9951	0.0127	3.7275	3.2931	-0.2846
0.002–0.063	59	$y=0.9922x-0.5335$	0.9681	0.0343	5.4107	5.4750	0.5340
<0.002	59	$y=1.0217x-1.4148$	0.9699	0.0340	5.3985	5.1183	-1.3848
All fractions	177	$y=0.9684x-1.0535$	0.9665	0.0136	4.9096	4.8634	-1.0879

Validation

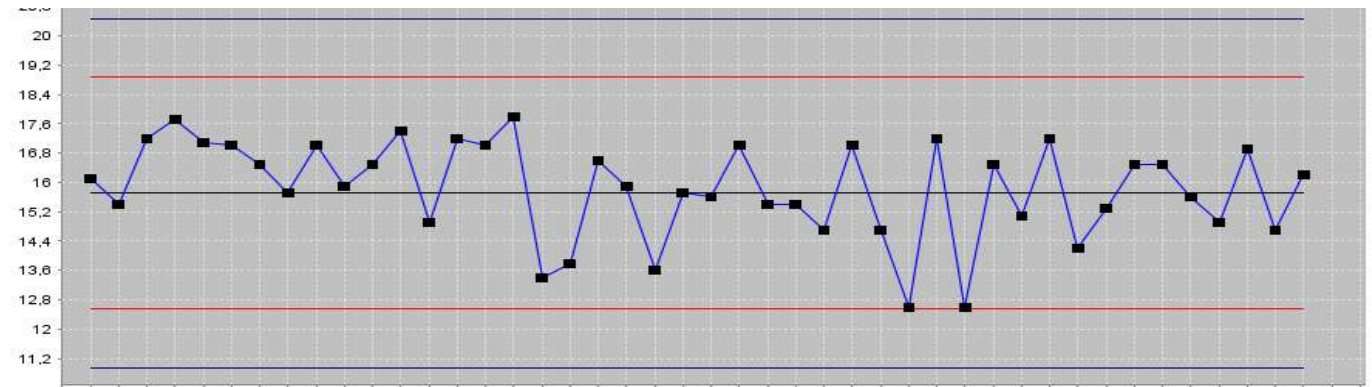
With AGROLAB samples
AGROLAB / Wrocław University (2021)



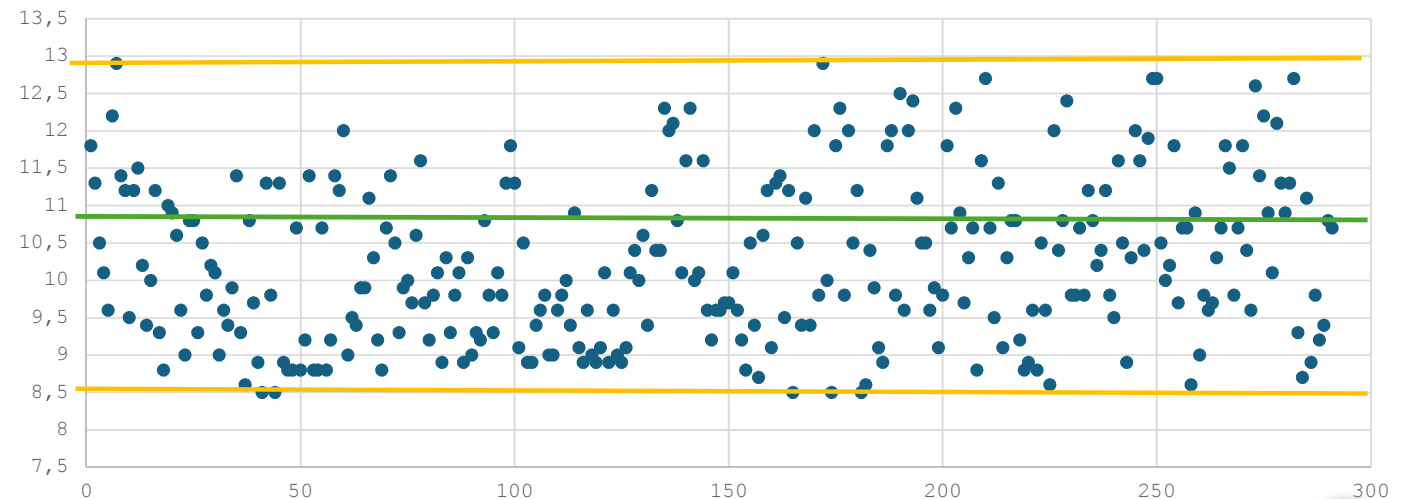
Parameter	a-coefficient	Standard error	Number of samples	Corr. coef
< 0,002	1.08260	0.02102	77	0.9718
0,002 – 0,063	0.95607	0.02771	77	0.9393

Validation

- Proficiency testing : BIPEA
- Measurement of PT samples
- Accreditation ISO/IEC 17025 (Dakks)
- Quality Control Charts



clay.astra [%]



Validation

- **Reproducibility 11 %**
- **Measurement uncertainty 24 %**
- **LOQ 0,5%**



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	tobi	qcb
average	10,2	15,3
std deviation	1,1	1,5
rsd%	10,9	10,0
n	296,0	1274,0
expanded uncertainty on mean	0,13	0,1



Main Advantages / Conclusion

- The consistency of the results with the reference method
- No systematic differences (in relation to the reference method)
- Very good validation data
- A direct record of the results in digital form
- The capacity to analyse multiple fractions with arbitrarily chosen ranges of diameters
- Simple and user friendly automatic process
- Reduction of workload
- The reduction of the analysis time in relation to other sedimentation methods
- Cheaper than laser diffraction methods
- **Great alternative for the pipette method**



References

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Thank you

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