

Theme 1



Biodegradable PVA/starch/bentonite  
polymeric blend to improve fertilizer  
use efficiency  
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# Background

- Fertilizers ensure food security as evidenced from the phenomenal many-fold increase in food grains production and fertilizer consumption.
- Nitrogen (N) and phosphatic (P) fertilizers account maximum sharing in global fertilizer market ([FAI, 2019](#)).
- Achievable recovery efficiency is hardly 35–40 % for N and 15–20 % for applied P fertilizers.
- Flashed release of nutrient caused economic losses, nutrient loss and subsequent environmental pollution.
- The slow release fertilizer is defined as the fertilizer which releases the nutrient at slower rate for a longer duration aiming to synchronize plant demand ([Shaviv, 2005](#)).
- Most common and effective practice to manufacture SRF is encapsulation of granular fertilizers. However, degradability of encapsulating materials is major cause of concern.

# Why PVA/starch/bentonite polymeric blend?

- Starch is a natural biodegradable macromolecule that composed of linear amylose and branched amylopectin.
- Indeed, poor structural qualities (brittle nature of starch films and high water-vapor permeability) of starch-based crosslinked polymers hinder its widespread uses ([Ali et al., 2011](#); [Ray et al., 2009](#)).
- The combination of starch and biodegradable polymer like poly(vinyl alcohol) (PVA) increase film forming properties of starch after polymerization ([Han et al., 2009](#); [Priya et al., 2014](#)).
- However, multiple numbers of surface-hydroxyl groups ( $-OH$ ), excess hydrophilicity, high surface activity and inferior mechanical properties of starch/PVA films demands fillers for better mechanical strength ([Tian et al., 2017](#)).
- Notably, natural availability of bentonite in the lithosphere and cost-effective processing for clay-fractionated bentonite made it economically feasible than the other used filler materials ([Hosseini et al., 2018](#)).

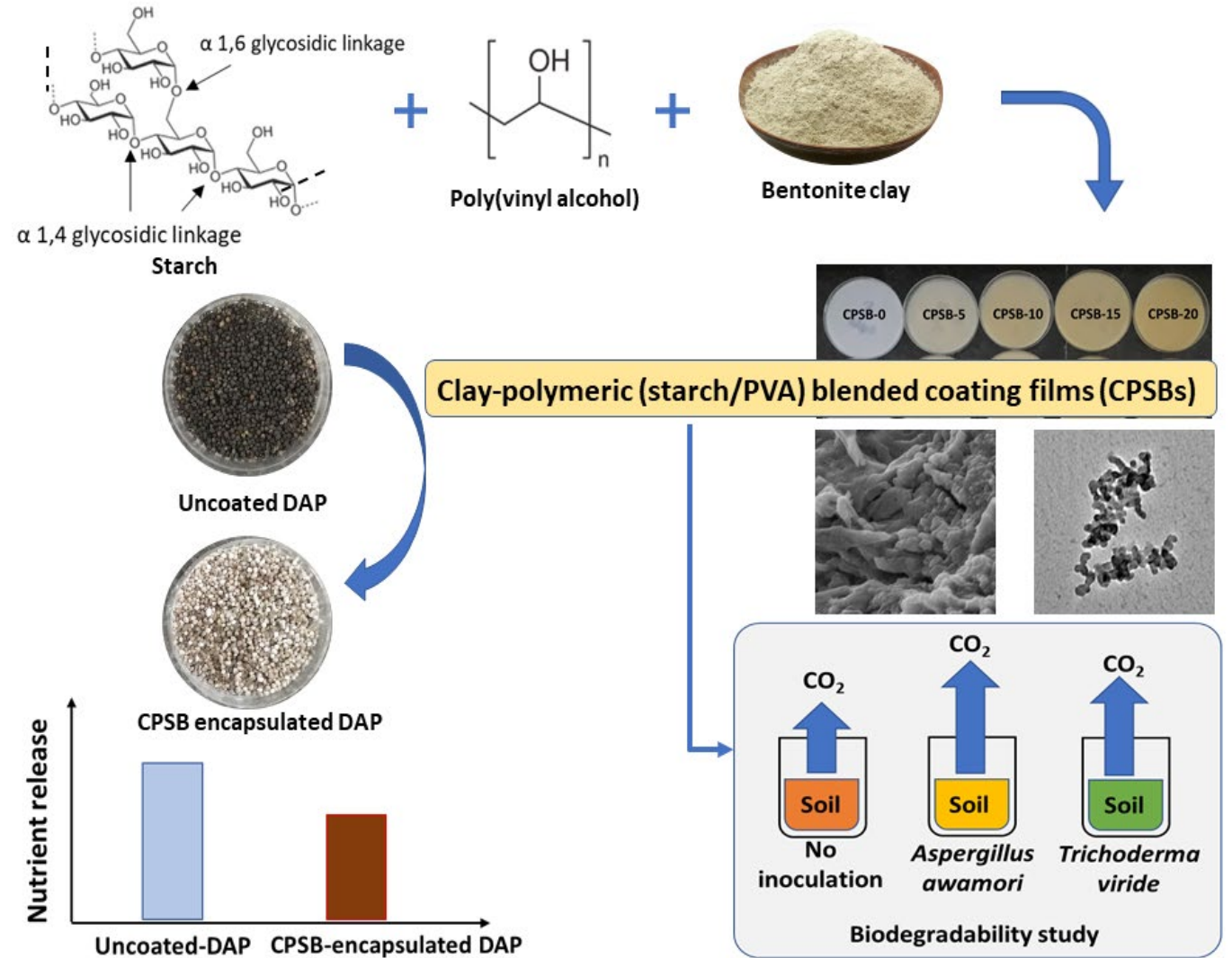
# Methods

PVA : wheat starch (3: 7)

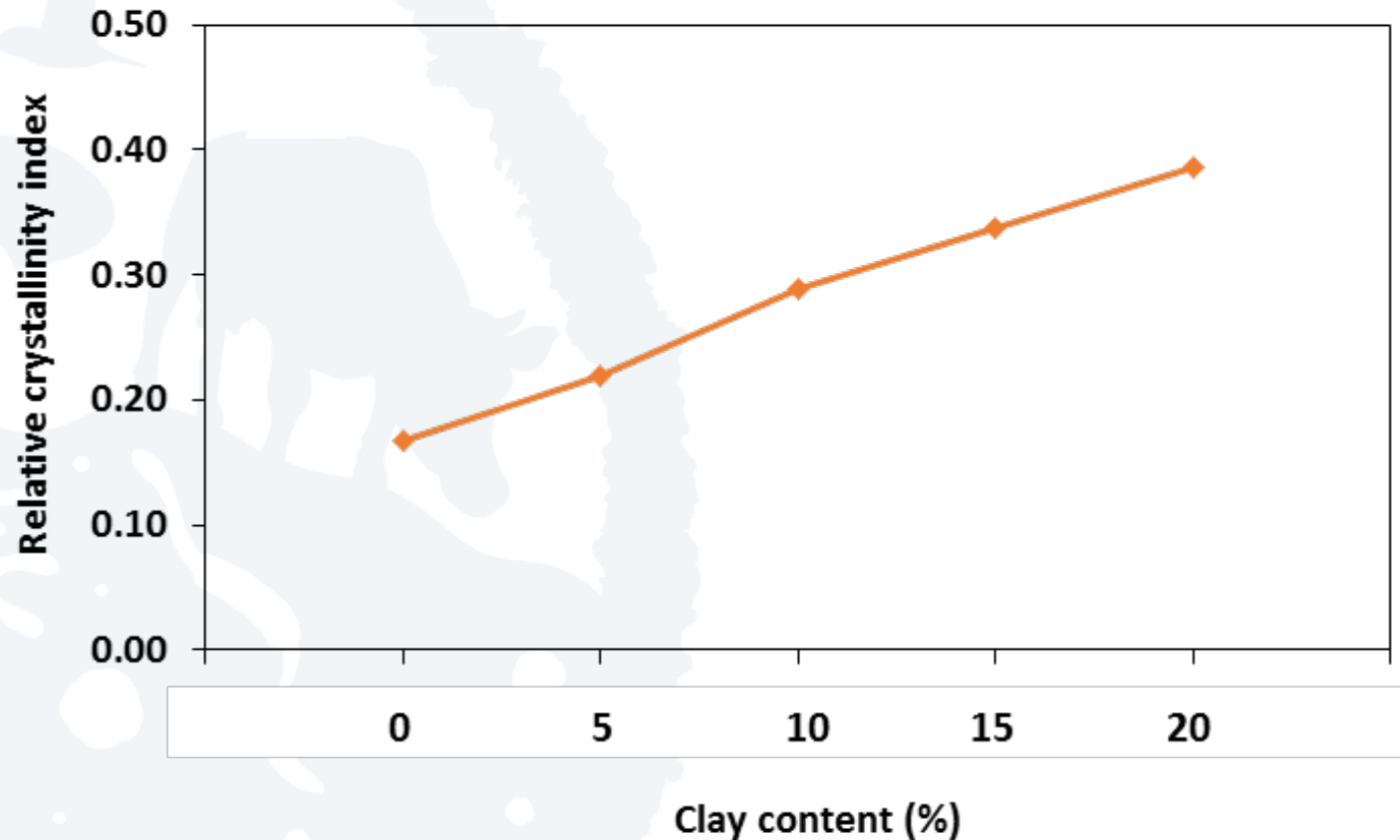
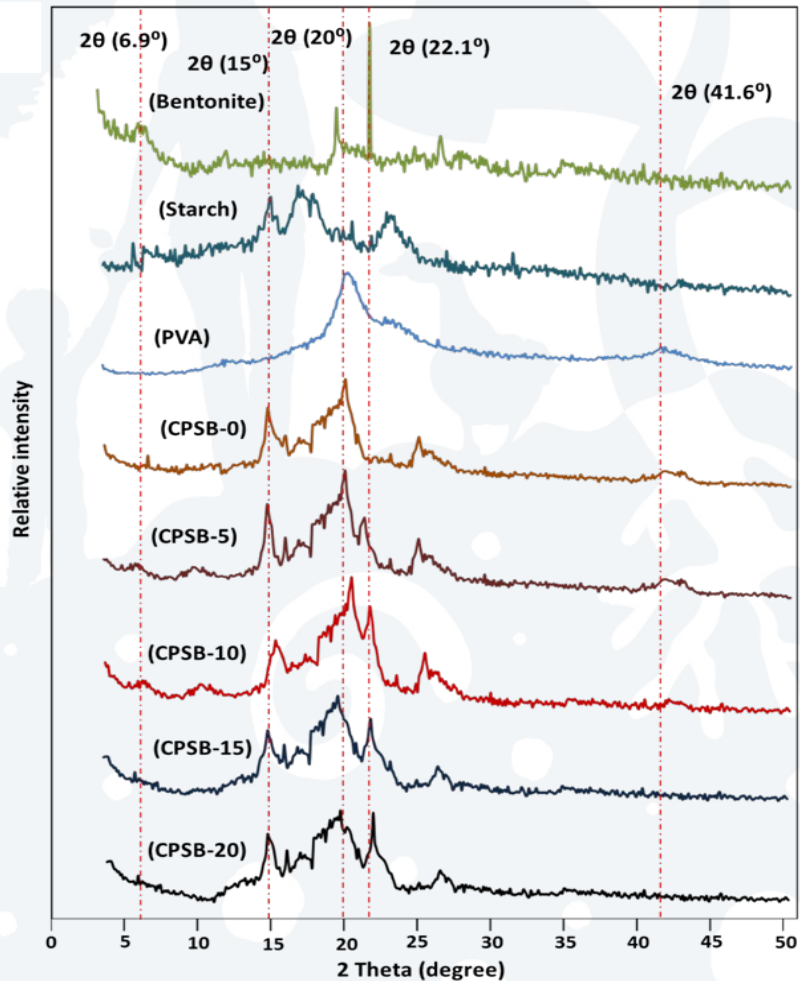
Added bentonite: 0, 5, 10, 15 and 20% (w/w)

0.25M APS: 6.25 mL

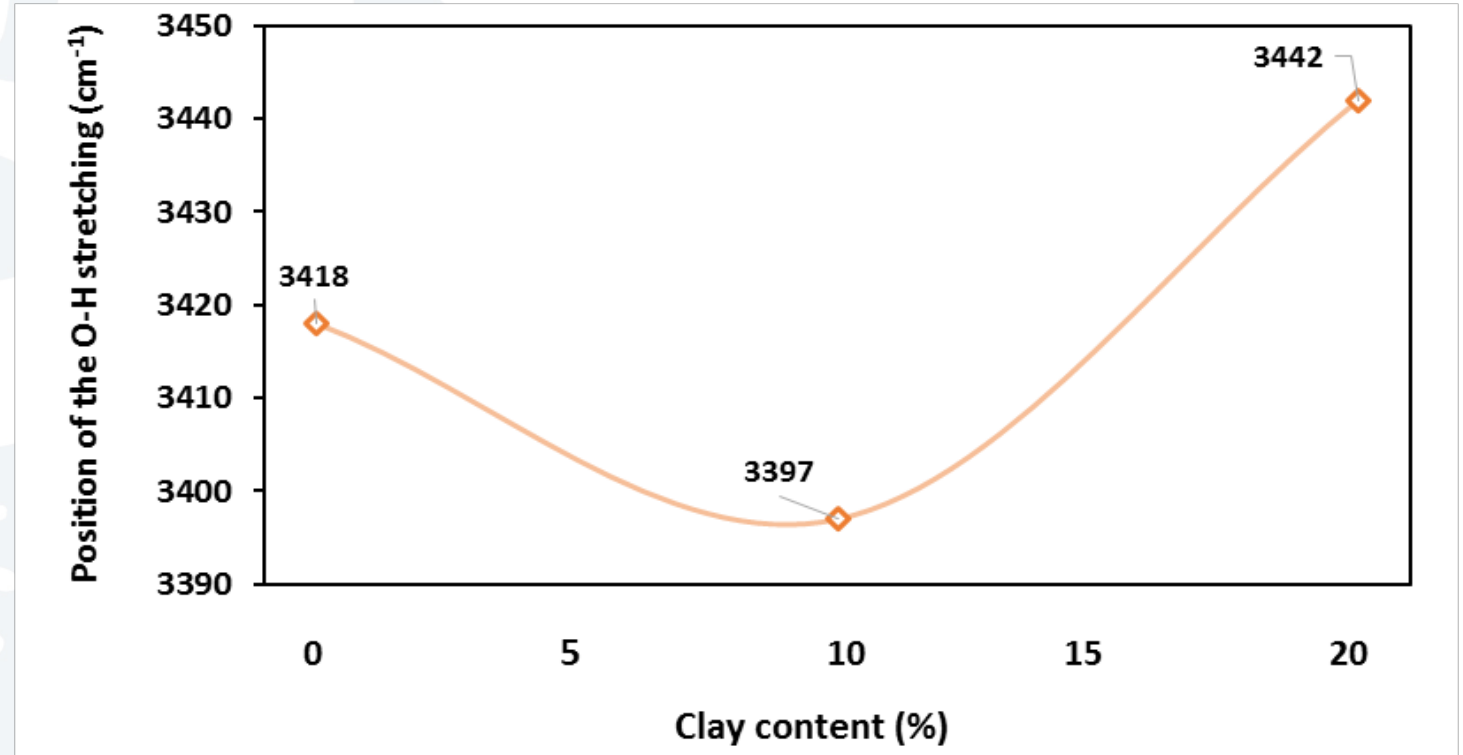
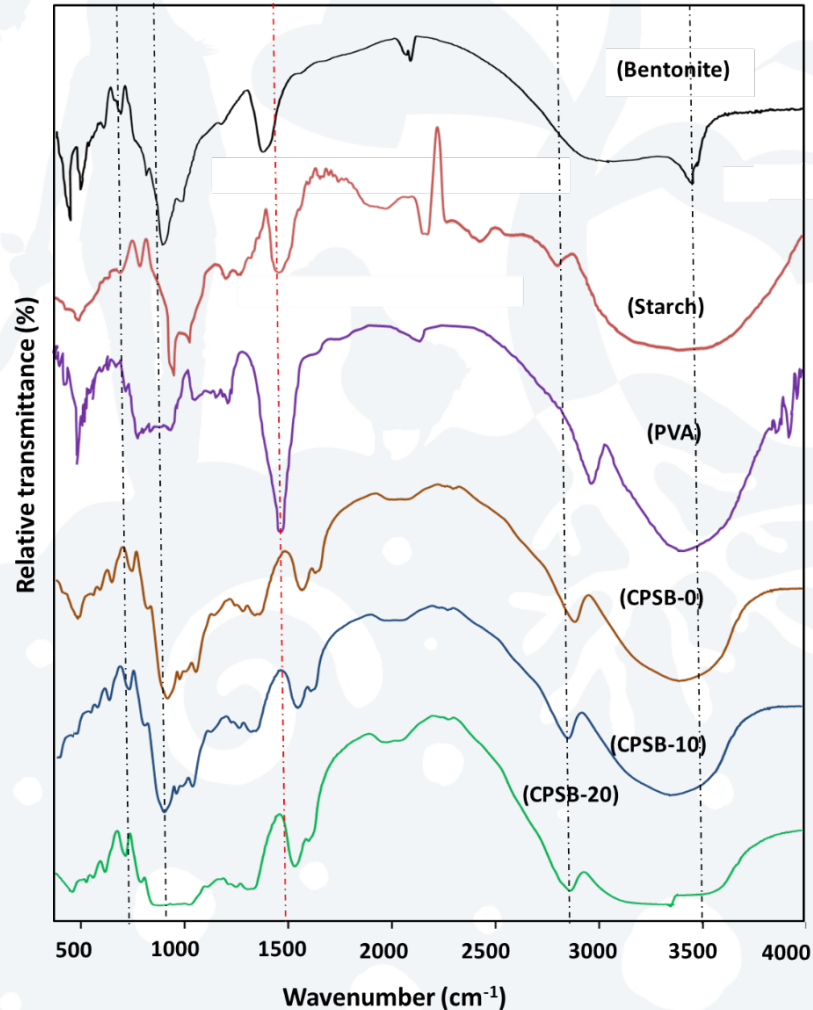
Butanol: 0.5 mL



# X-ray diffraction (XRD) pattern and crystallinity index of PVA/starch/bentonite polymeric blend



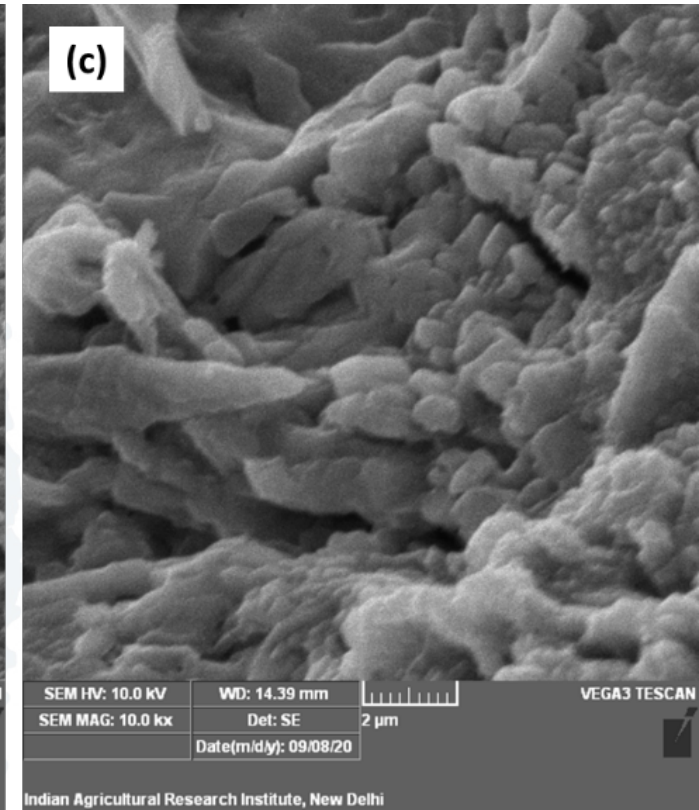
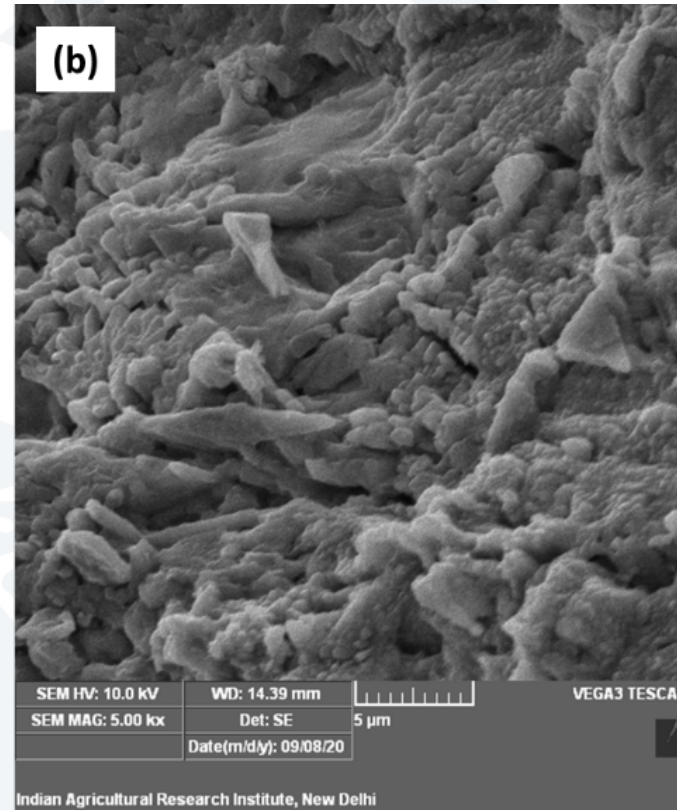
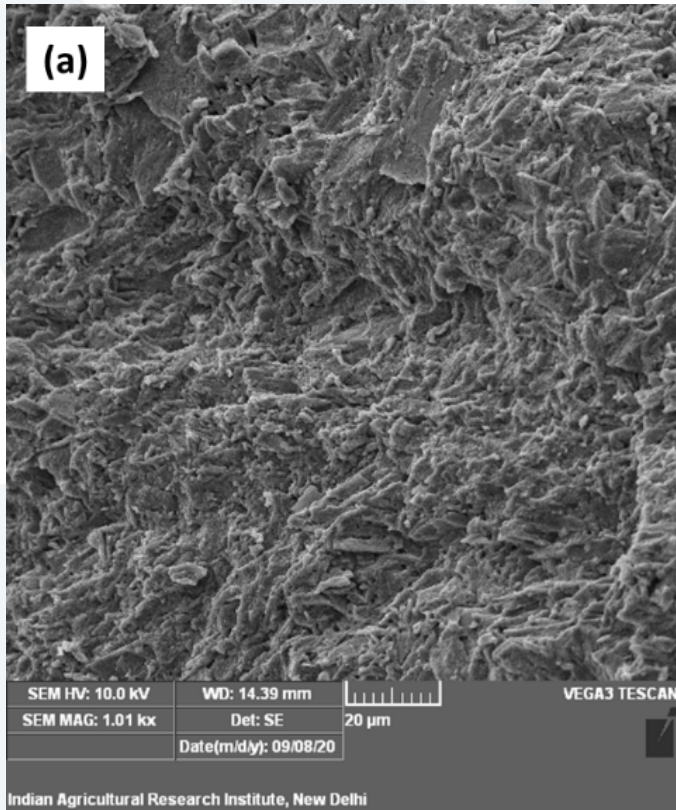
# FTIR spectra and peak position for the O-H stretching of PVA/starch/bentonite polymeric blend



# Structural parameters of different PVA/starch/bentonite polymeric blend

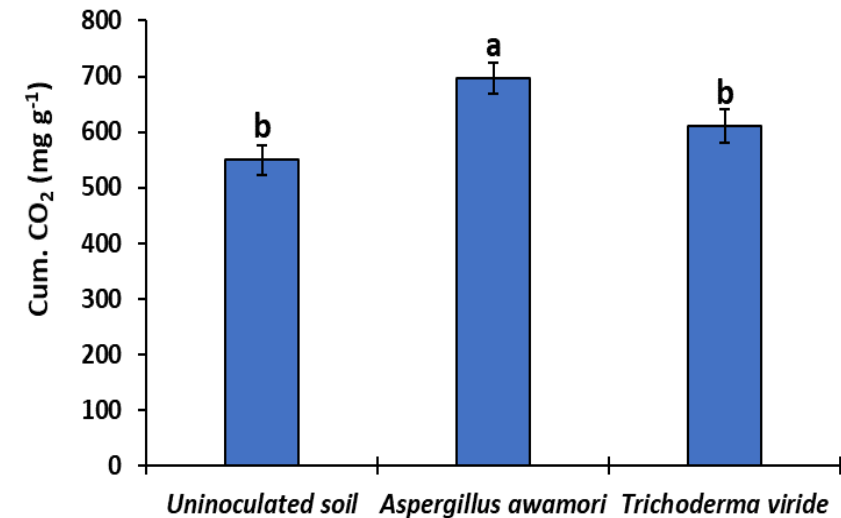
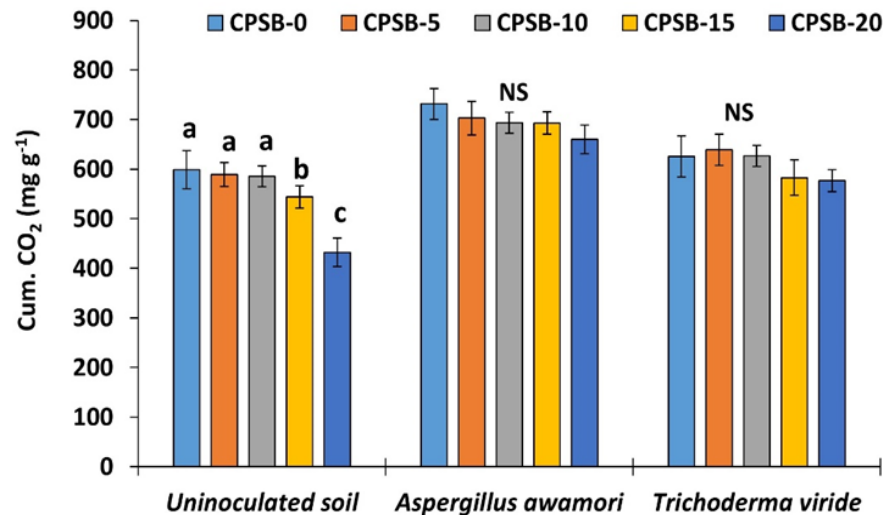
CPSBs	Density (Mg m <sup>-3</sup> )	Porosity (%)	Absorbency (%)	
			Deionized water	0.9% NaCl
<b>CPSB-0</b>	1.049 ± 0.002a	90.3 ± 2.37a	297.4 ± 7.05a	191.5 ± 2.73a
<b>CPSB-5</b>	1.058 ± 0.003d	88.0 ± 1.79ab	252.2 ± 4.22b	183.2 ± 3.44b
<b>CPSB-10</b>	1.073 ± 0.004c	86.4 ± 1.95bc	233.9 ± 8.62c	173.8 ± 5.56c
<b>CPSB-15</b>	1.084 ± 0.008b	85.2 ± 1.16c	209.3 ± 2.78d	140.4 ± 1.64d
<b>CPSB-20</b>	1.090 ± 0.008a	82.5 ± 1.28d	196.1 ± 3.27e	116.1 ± 5.98e

# Scanning electron micrograph of CPSB-10 at (a) 1000 X, (b) 5000 X and (c) 10000 X magnification



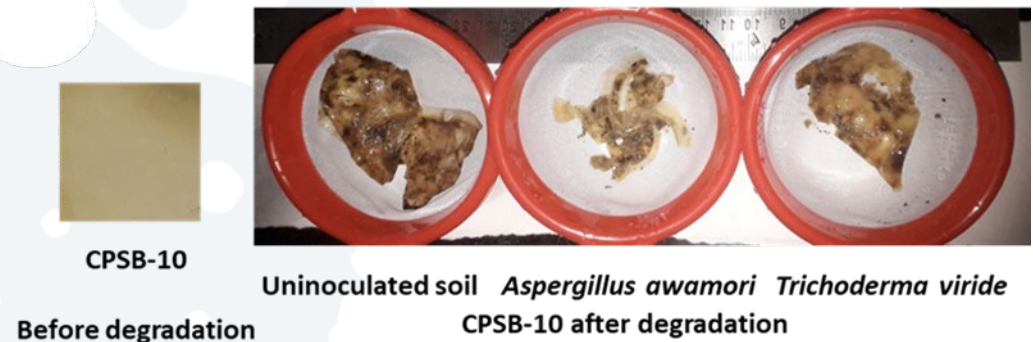
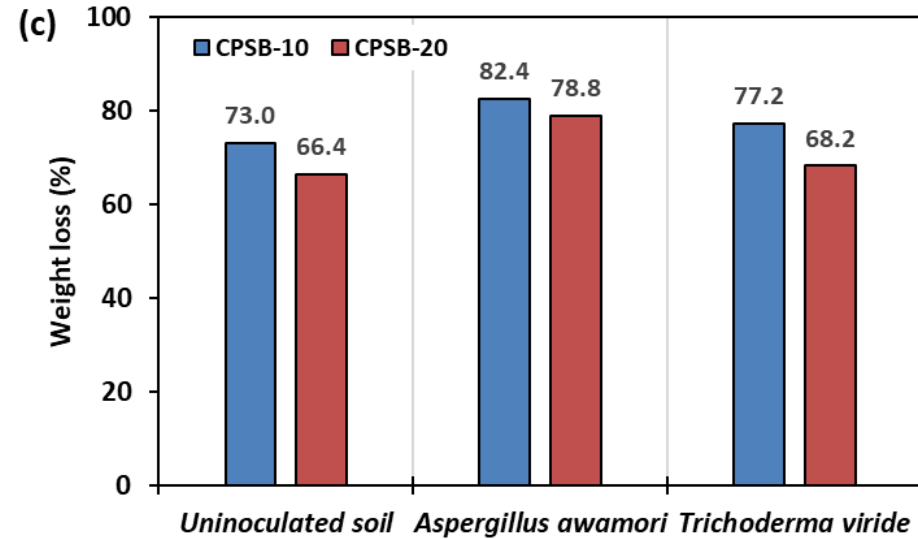
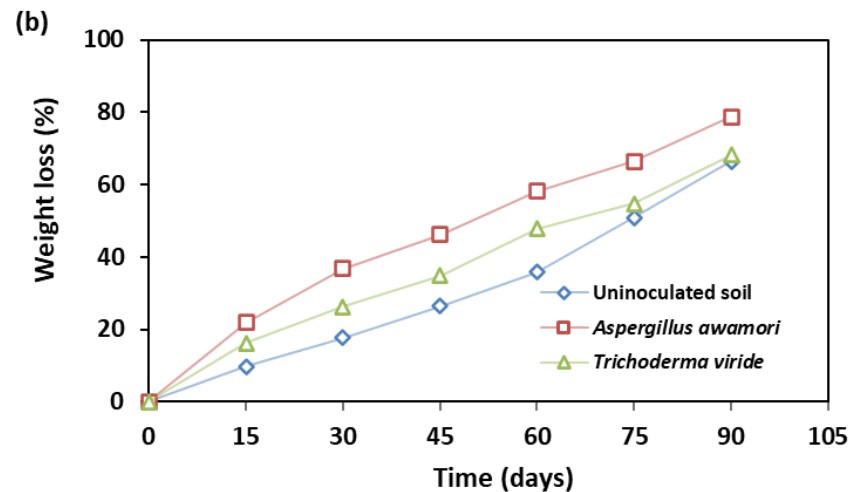
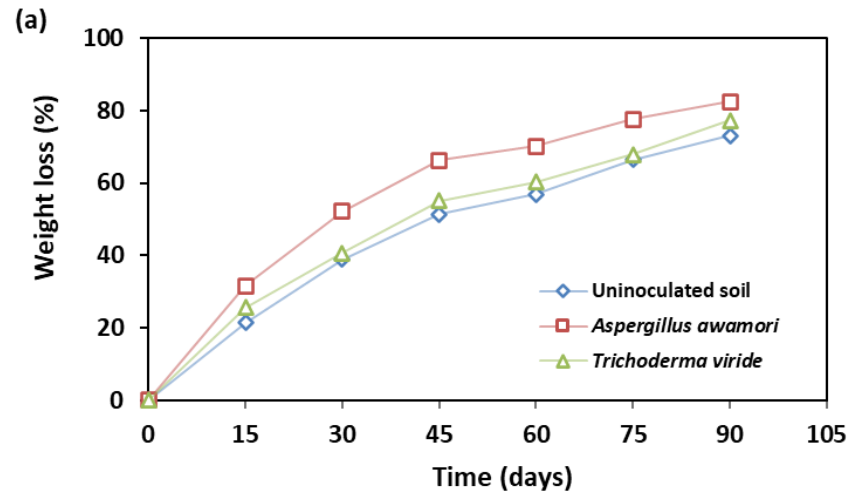


# Biodegradation and half-life of different PVA/starch/bentonite polymeric blend

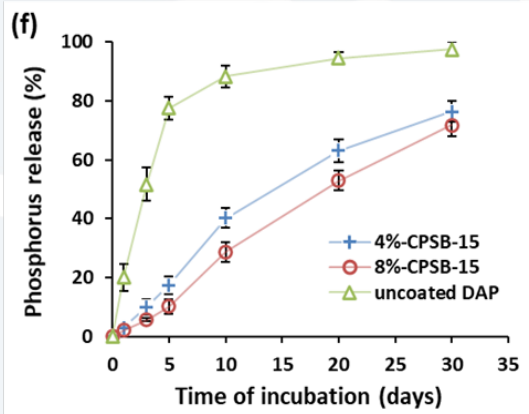
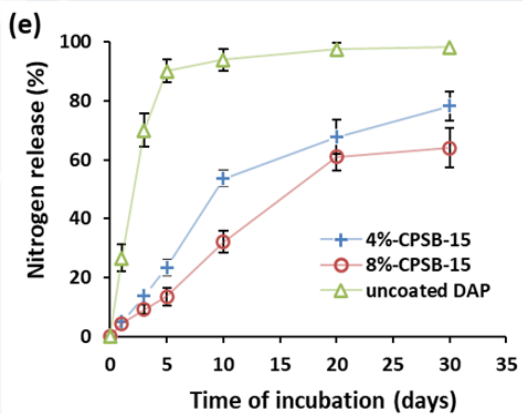
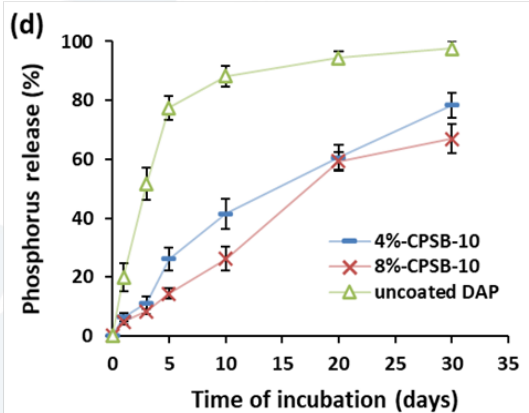
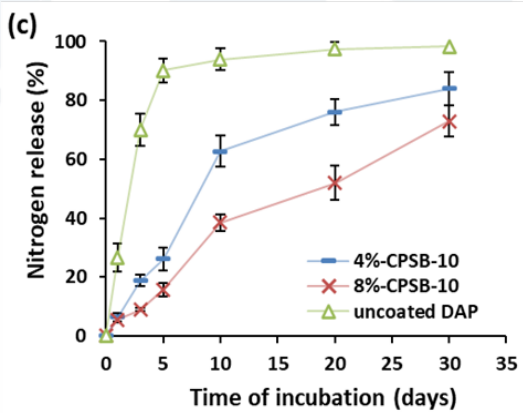
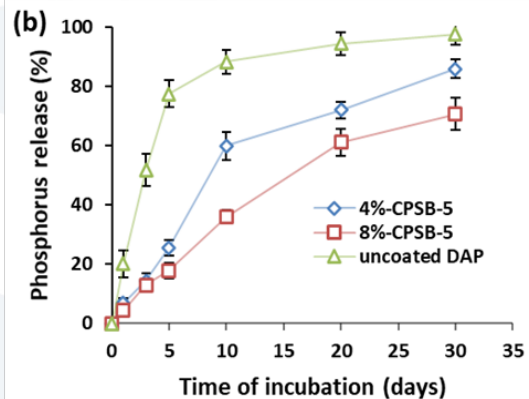
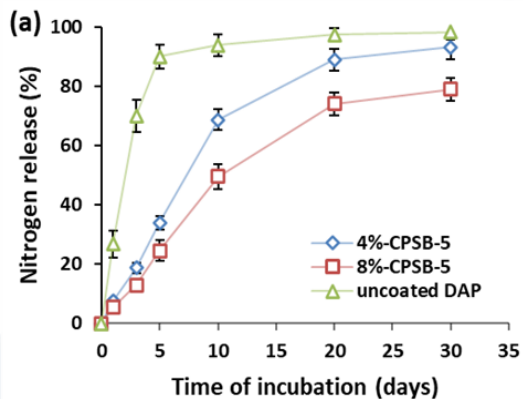


Coating materials	Uninoculated soil			Aspergillus awamori inoculation			Trichoderma viride inoculation		
	k (day <sup>-1</sup> )	t <sub>0.5</sub> (day)	R <sup>2</sup>	k (day <sup>-1</sup> )	t <sub>0.5</sub> (day)	R <sup>2</sup>	k (day <sup>-1</sup> )	t <sub>0.5</sub> (day)	R <sup>2</sup>
CPSB-0	0.0257	27.0e	0.921	0.0339	20.4e	0.913	0.0281	24.7e	0.926
CPSB-5	0.0182	38.0d	0.964	0.0258	26.9d	0.935	0.0198	35.0d	0.946
CPSB-10	0.0134	51.9c	0.996	0.0185	37.4c	0.945	0.0173	40.1c	0.989
CPSB-15	0.0105	65.9b	0.998	0.0145	47.9b	0.955	0.0113	61.5b	0.988
CPSB-20	0.0094	74.1a	0.974	0.0136	51.1a	0.966	0.0097	71.5a	0.991

# Weight loss pattern of CPSB-10 and CPSB-20 PVA/starch/bentonite polymeric blend



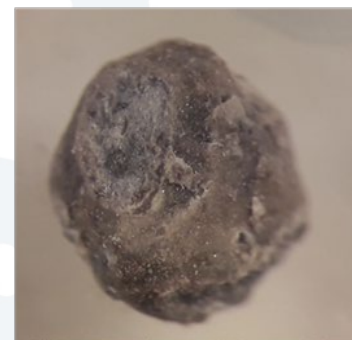
# Nutrient release in water



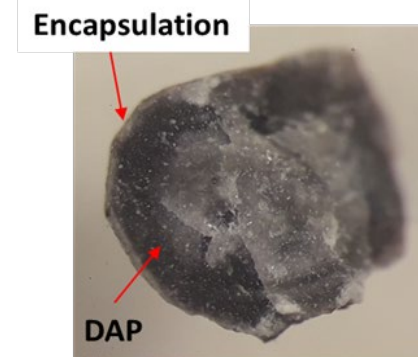
Uncoated DAP



8%-CPSB-10 encapsulated DAP



Full grain



Fractured grain

Images of 8%-CPSB-10 encapsulated DAP under compound microscope

# Modeled parameters

Different coated NP sources	N release				P release			
	n	K <sub>m</sub>	R <sup>2</sup>	Mechanism involved	n	K <sub>m</sub>	R <sup>2</sup>	Mechanism involved
4%-CPSB-5-DAP	0.76	0.77	0.985	Non-Fickian diffusion	0.72	0.73	0.950	Non-Fickian diffusion
8%-CPSB-5-DAP	0.84	0.39	0.972	Non-Fickian diffusion	0.78	0.41	0.986	Non-Fickian diffusion
4%-CPSB-10-DAP	0.76	0.68	0.972	Non-Fickian diffusion	0.73	0.62	0.945	Non-Fickian diffusion
8%-CPSB-10-DAP	0.78	0.41	0.946	Non-Fickian diffusion	0.78	0.36	0.956	Non-Fickian diffusion
4%-CPSB-15-DAP	0.79	0.42	0.973	Non-Fickian diffusion	0.93	0.16	0.979	Non-Fickian diffusion
8%-CPSB-15-DAP	0.82	0.35	0.963	Non-Fickian diffusion	0.97	0.10	0.955	Non-Fickian diffusion
Uncoated DAP	0.23	24.2	0.955	Quasi-Fickian diffusion	0.30	14.8	0.908	Quasi-Fickian diffusion

# Incubation in soil

- **Medium:** Soil (Inceptisol and Vertisol)
- **Products under evaluation:** 7
- **CPSB coated DAP (4%-CPSB-10-DAP, 8%-CPSB-10-DAP) and Uncoated DAP (reference)**
- **Temperature:** 20 and 30 °C
- **Targeted nutrients:** Mineral nitrogen ( $\text{NH}_4^+ + \text{NO}_3^-$ ) and Phosphorus
- **Replication:** 3
- **Dose of P:** 100 mg P kg<sup>-1</sup> soil

❖ Compared to Vertisol, N and P release from coated-DAP and uncoated DAP was higher in Inceptisol.

❖ At 30 °C, N release from coated-DAP and uncoated DAP was ~1.19 and 1.25 times higher than 20 °C.

❖ Whereas, P release was increased by ~1.04 times with increasing temperature (20 to 30 °C) during incubation.

# Details of pot-culture experiment

**Source of nutrients: 3 (4%-CPSB-10-DAP, 8%-CPSB-10-DAP and Uncoated DAP)**

**Types of soil: 2 (Inceptisol, New Delhi; Vertisol, Bhopal)**

**Weight of soil: 4 kg soil pot<sup>-1</sup>**

**Fertilizer dose: 120:\_\_:60 (N: P<sub>2</sub>O<sub>5</sub>: K<sub>2</sub>O) kg ha<sup>-1</sup> (excess nutrient supplied through Urea for N and MOP for K)**

**Set up: 1**

**Without *Aspergillus awamori***

**Dose of P: 3**

- (i) 0 mg P kg<sup>-1</sup>
- (ii) 25 mg P kg<sup>-1</sup>
- (iii) 50 mg P kg<sup>-1</sup>

**Set up 2:**

**With *Aspergillus awamori***

**Dose of P: 1**

- (i) 25 mg P kg<sup>-1</sup>

**Absolute control: One (without any nutrient supply)**

**Crop: Wheat (*Triticum aestivum* L.) var. HD-3086**

**Replication: 3; Design of experiment: CRD**



**Pot experiment**

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# Salient findings in pot-culture experiment

- ❖ The 8%-CPSB-10-DAP recorded comparatively higher grain yield (11.1 and 10.6 g pot<sup>-1</sup> under Inceptisol and Vertisol, respectively);
- ❖ Compared to uncoated DAP it showed higher straw yield (~32 and 37%) and total biomass yield (~33 and 30%) in Inceptisol and Vertisol, respectively.
- ❖ Soils inoculated with *Aspergillus awamori* helped to produce ~7% higher grain yield than the uninoculated soils in both the soils (Inceptisol and Vertisol).
- ❖ Increased P doses resulted in significantly increased yield attributes and nutrient uptakes.
- ❖ Application of PVA/starch/bentonite polymeric blend coated-DAP increased the nutrient (mineral N and available P) supplying capacity even at 60 days after sowing than the uncoated DAP.
- ❖ With the application of PVA/starch/bentonite polymeric blend coated-DAP, the N recovery efficiency could be achieved up to 88% (44.9% for uncoated DAP); whereas, P recovery efficiency could be achieved as high as 32.5% (15.2% for uncoated DAP).

# Conclusions

- Bentonite incorporation is a good filler material to be used to prepare polymeric films to coat fertilizers.
- *Aspergillus awamori* could be a better option for decontamination of residual polymeric substances.
- Application of PVA/starch/bentonite polymeric blend coated-DAP increased the nutrient (mineral N and available P) supplying capacity even at 60 days after sowing than the uncoated DAP.
- Increased rate of coating will prolong nutrient release at slower rate.
- *Aspergillus awamori* inoculation during pot-culture experiment increased nutrient (P) availability for a longer period of time.





Thank you !

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