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Food and Agriculture
Organization of the
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Продовольственная и
сельскохозяйственная организация
Объединенных Наций

Organización de las
Naciones Unidas para la
Alimentación y la Agricultura

منظمة
الأغذية والزراعة
للأمم المتحدة

FAO REGIONAL CONFERENCE FOR THE NEAR EAST

Thirty-fourth Session

Rome, Italy, 7-11 May 2018

Order of the Day (Provisional)

SENIOR OFFICERS MEETING

7-9 May 2018

(Afternoon: 13.00 – 20.00 hours)

Agenda Item	Item No.	Document No.
<u>Monday, 7 May 2018</u>		
13:00 hours - Opening of the Senior Officers Meeting		
- Appointment of the Rapporteur	1	
- Adoption of the Agenda and Timetable	2	NERC/18/1 Rev.2 NERC/18/INF/2 Rev.3
- Agroecology: Adapting to Climate Change in Semi-arid Areas for a Sustainable Agricultural Development	8	NERC/18/4
- Agricultural Transformation in the Near East and North Africa Region and the Challenge of Youth Employment and Migration	9	NERC/18/5

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NERC34

17:00 hours	- One Health: Addressing Transboundary Plant, Animal and Fish Pests and Diseases: A Case for Regional Cooperation	10	NERC/18/6
	- Summary of the Progress made in the Implementation of the Recommendations of the 33 rd Session of the Regional Conference for the Near East		NERC/18/INF/5
	- FAO Support to Countries for Achieving the Sustainable Development Goals (SDGs)		NERC/18/INF/7