



联合国  
粮食及  
农业组织

Food and Agriculture  
Organization of the  
United Nations

Organisation des Nations  
Unies pour l'alimentation  
et l'agriculture

Продовольственная и  
сельскохозяйственная организация  
Объединенных Наций

Organización de las  
Naciones Unidas para la  
Alimentación y la Agricultura

منظمة  
الأغذية والزراعة  
للأمم المتحدة

# FAO REGIONAL CONFERENCE FOR THE NEAR EAST

## Thirty-third Session

Rome, Italy, 9-13 May 2016

## Order of the Day (Provisional)

### II. MINISTERIAL MEETING

12 - 13 May 2016

Agenda Item	Item No.	Document No.
<b>Thursday, 12 May 2016</b>		
09:00-12:00 hrs		
• Inaugural Ceremony		
• Statement by the FAO Director-General	3	NERC/16/INF/4
• Statement by the Independent Chairperson of the FAO Council	4	NERC/16/INF/13
• Statement by Chairperson of the 33rd Session of the Regional Conference for the Near East	5	NERC/16/INF/12
• Statement by the Chairperson of the CFS	6	NERC/16/INF/14
• Statement by the Spokesperson of the Civil Society Consultation	7	NERC/16/INF/15
• Prioritization of Country and Regional Needs: Statements by Heads of Delegations	16	
•		

*This document can be accessed using the Quick Response Code on this page; an FAO initiative to minimize its environmental impact and promote greener communications. Other documents can be consulted at [www.fao.org](http://www.fao.org)*



- 12:30-13:30 hrs
  - Side Event: Food Security, Stability & Peace: the Role of FAO (SHEIKH ZAYED CENTRE)
  
- 15:00-18:00 hrs
  - Review and discussion of the draft Report of the Regional Conference to be submitted to the Plenary Session
  
- 18:00 hrs
  - Reception on the 8th Floor at the Aventino Room/ Cafeteria Area