ANNATTO EXTRACT (ALKALI-PROCESSED NORBIXIN, NOT ACID-PRECIPITATED)

(TENTATIVE)

Prepared at the 61st JECFA (2003), published in FNP 52 Add 11 (2003). The previous specifications for annatto extracts (oil and alkali-extracted) prepared at the 46th JECFA (1996), published in FNP 52 Add 4 (1996) have been replaced by these and separate specifications for "Annatto extracts (aqueous-processed bixin)", "Annatto extract (alkali-processed norbixin)" and "Annatto extract (aqueous-processed norbixin)". Due to the lack of toxicity data no ADI was established at the 61st JECFA (2003).

Information required on chemical characterisation of the non-pigment component of commercial products

SYNONYMS DEFINITION

L. Orange, CI (1975) 75120 (Natural Orange 4), INS 160b

Annatto seeds are abraded in cold aqueous alkali (potassium or sodium hydroxide) to remove pigment. Additional alkali is added to the resultant suspension, which is then heated to dissolve the pigment and cooled. Fats and waxes are removed. The aqueous solution is filtered, and spray or tray dried. Potassium carbonate may be added. The major colouring principal is

cis-norbixin. A minor colouring principal is trans-norbixin.

Chemical name 9'-cis-6,6'-Diapocarotene-6,6'-dioic acid; mono- or di-sodium salt, mono- or

di-potassium salt

C.A.S. number cis-Norbixin 626-76-6

Chemical formula $C_{24}H_{28}O_4$, $C_{24}H_{26}Na_2O_4$, $C_{24}H_{26}K_2O_4$

Structural formula

COOR

CH₂

CH₃

CH₃

CH₃

CH₃

CH₃

Formula weight 380.48 (acid), 424.45 (Na2 salt); 456.68 (K2 salt)

Assay Not less than 15% pigment (expressed as norbixin)

DESCRIPTION Dark red-brown to red-purple powder

FUNCTIONAL USES Colour

CHARACTERISTICS

IDENTIFICATION

Soluble in alkaline water, slightly soluble in ethanol

UV/VIS absorption

(Vol. 4)

The sample in 0.5% potassium hydroxide solution shows absorbance maxima at about 453 nm and 482 nm

Thin Layer Chromatography Activate a TLC plate (e.g. LK6D SILICA GEL 60 A (layer thickness: 250 μm,

size: 5 x 20 cm)) for 1 h at 110°. Prepare a 5% solution of the sample in 95% ethanol and apply 10 µl to the plate. Allow to dry and develop using a mixture of n-butanol, methyl ethyl ketone and 10% agueous ammonia (3:2:2) by volume) until the solvent front has ascended about 10 cm. Allow to dry. Bixin and norbixin appear as yellow spots with R_f values of about 0.50 to 0.45, respectively. Spray with 5% sodium nitrite solution and then with 0.5 mol/l sulfuric acid and the spots immediately decolourise.

PURITY

Arsenic (Vol. 4) Not more than 3 mg/kg

Lead (Vol. 4) Not more than 2 mg/kg

> Determine using an atomic absorption technique appropriate to the specified level. The selection of the sample size and method of sample preparation may be based on the principles of the method described in Volume 4 "Instrumental

methods".

Mercury (Vol. 4) Not more than 1 mg/kg

Residual solvents Acetone: Not more than 30 mg/kg

> Methanol Not more than 50 mg/kg Hexane: Not more than 25 mg/kg

Ethanol:

Not more than 50 mg/kg, singly or in combination Isopropyl alcohol:

Ethyl acetate See Volume 4

METHOD OF ASSAY Proceed as directed in Colouring matters, Total Content by Spectrophotometry (Vol. 4), procedure 2 using the following conditions:

W = 0.100 g

 $V_1 = V_2 = V_3 = 100 \text{ m}$

 $v_1 = v_2 = 5 \text{ ml}$

 $A^{1\%}_{1 \text{ cm}} = 2870$

 A_{max} = about 482 nm

Use 0.5% potassium hydroxide as solvent